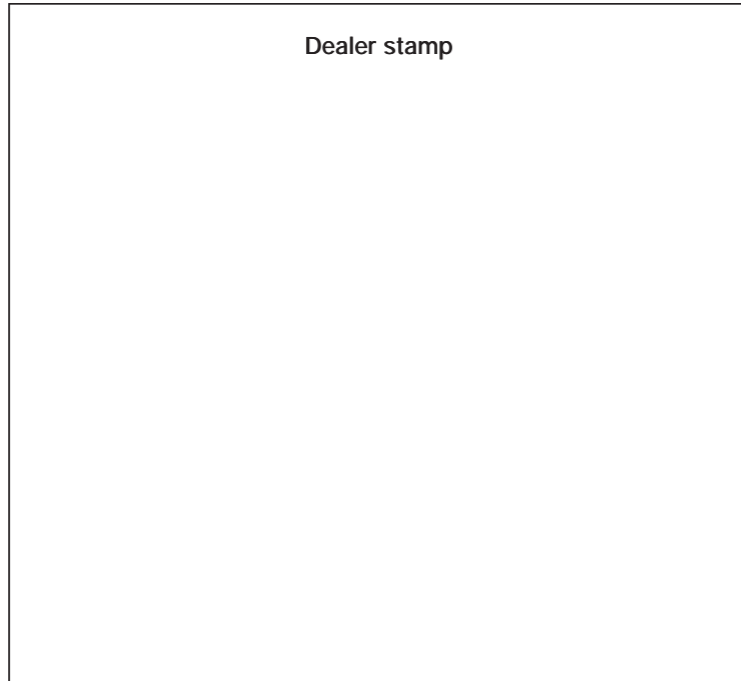




Dealer stamp



Goodyear Luxembourg Tires S.A.  
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124/1205/LUX-ENG

► FARM AND INDUSTRIAL TYRES



- Product range
- Tyre size availability
- Load and inflation tables
- Size conversion information
- Tyre technology and advice

## Introduction

Goodyear maintains a wide product offering of agricultural and industrial tyres in radial and bias construction for the original equipment and replacement market.

A full range global supplier for over 100 years Goodyear has a long tradition and a wealth of tyre expertise in the agricultural and industrial industry.

Backed by specially trained technicians and engineers, Goodyear's research and development continue to develop and create new lines of innovative farm and industrial tyres.

Goodyear tyres meet the demanding performance requirements of sophisticated machinery manufacturers, machine dealers, contractors, farmers and end-users.

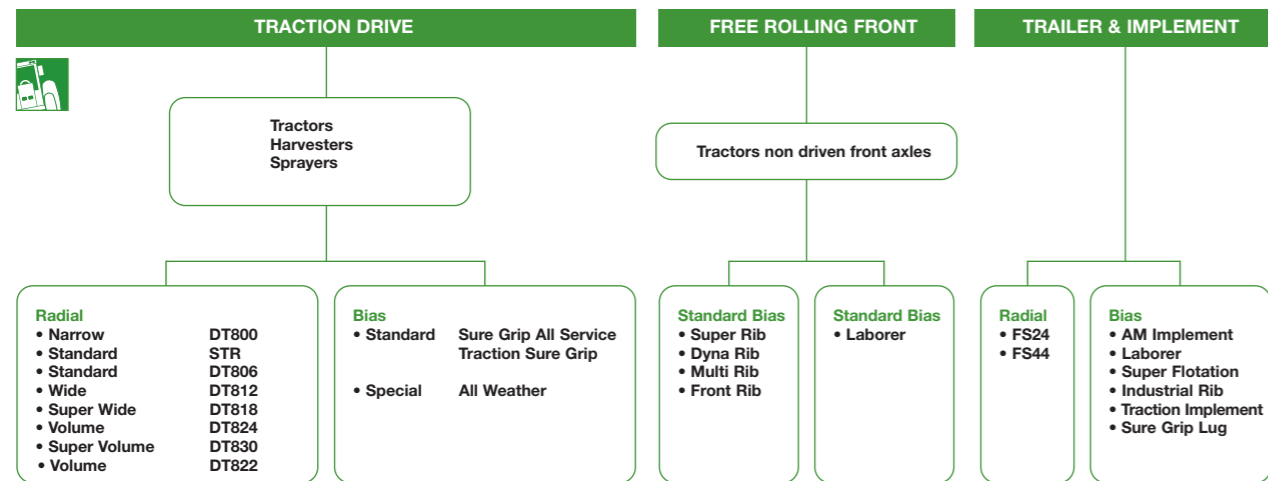
Goodyear understands its valued customers and is committed to delivering total customer satisfaction.

This brochure includes product and technical information on current and new farm and industrial tyre ranges, capable of coping with the most demanding and variable work conditions.

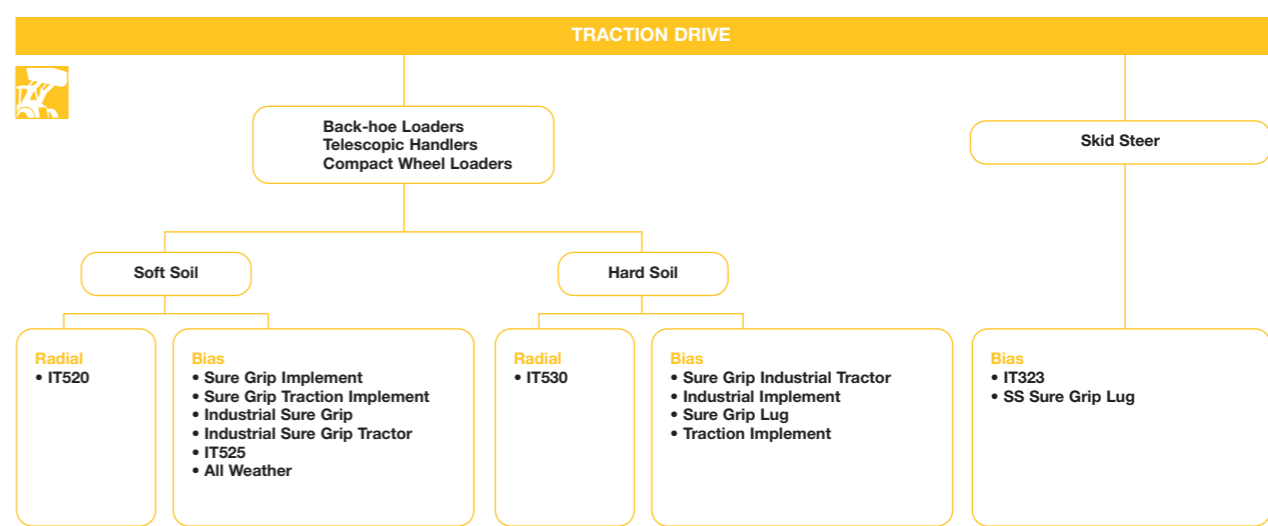
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## FARM TYRE APPLICATION MAP



## INDUSTRIAL TYRE APPLICATION MAP



# Traction Drive Radial Farm Tyres

NARROW				STANDARD				STANDARD			
Page 10				Page 12				Page 15			
DT800				Super Traction Radial				DT806			
SIZE	LI/SS	OD*	RC*	SIZE	LI/SS	OD*	RC*	SIZE	LI/SS	OD*	RC*
				7.50R16	102A8 99B	805	2400				
				7.50R18	104A8 101B	860	2572				
				260/80R20	106A8 103B	949	2845				
				11.2R20	111A8 108B	1001	2986				
				12.4R20	116A8 113B	1038	3132				
				9.5R24	107A8 104B	1037	3129				
				11.2R24	114A8 111B	1102	3320	280/85R24	115A8/B	1092	3271
				12.4R24	119A8 116B	1140	3432	320/85R24	122A8/B	1147	3430
				13.6R24	121A8 118B/ 128A8 125B	1194	3591	340/85R24	125A8/B 130A8/B	1188	3548
270/75R32	129A8 144A2	1225	3691	14.9R24	126A8 123B	1237	3707	380/85R24	131A8/B	1245	3713
				16.9R24	134A8 131B	1317	3921	420/85R24	137A8/B	1324	3940
				14.9R26	127A8 124B	1297	3895				
				16.9R26	135A8 132B	1370	4110				
				18.4R26	140A8 137B	1442	4322				
				11.2R28	116A8 113B	1188	3574	280/85R28	118A8/B	1190	3575
				12.4R28	121A8 118B	1242	3733	320/85R28	124A8/B	1255	3764
				13.6R28	123A8 120B	1296	3892	340/85R28	127A8/B	1292	3872
270/80R36	134A8 148A2	1337	4033	14.9R28	128A8 125B	1344	4033	380/85R28	133A8/B	1350	4041
270/95R36	139A8 153A2	1418	4271	16.9R28	136A8 133B	1424	4269	420/85R28	139A8/B 144A8/B	1425	4258
				14.9R30	129A8 126B	1395	4183	380/85R30	135A8/B	1400	4196
				16.9R30	137A8 134B	1470	4404	420/85R30	140A8/B	1476	4417
				18.4R30	142A8 139B	1544	4622	460/85R30	145A8/B	1544	4612
				12.4R32	122A8 119B	1348	4045				
				16.9R34	139A8 136B	1576	4717	420/85R34	142A8/B	1575	4723
				18.4R34	144A8 141B	1646	4923	460/85R34	147A8/B	1646	4930
				12.4R36	124A8 121B	1446	4334				
				13.6R36	127A8 124B	1500	4493				
				13.6R38	128A8 125B	1556	4658	340/85R38	133A8/B	1556	4684
				15.5R38	134A8 131B	1565	4687				
270/90R46	142A8 156A2	1664	5024	16.9R38	141A8 138B	1676	5024	420/85R38	144A8/B	1675	5032
270/85R50	142A8 156A2	1733	5237	18.4R38	146A8 143B	1744	5238	460/85R38	149A8/B	1750	5252
320/90R46	148A8/B	1742	5254								
300/90R50	149A8 163A2	1820	5495	20.8R38	153A8 150B	1835	5480	520/85R38	155A8/B	1839	5507
320/90R50	148A8/B	1844	5564	18.4R42	148A8 148B	1831	5507	460/85R42	150A8/B	1830	5502
380/90R46	149A8B	1847	5563	20.8R42	155A8 152B	1937	5781	520/85R42	157A8/B	1938	5815

\* Outside Diameter OD (mm) is design dimension, Rolling Circumference RC (mm).  
LI = Load Index SS = Speed Symbol  
See page 54

WIDE				SUPER WIDE				VOLUME				SUPER VOLUME			
Page 18				Page 21				Page 24				Page 26			
DT812				DT818				DT824				DT830			
SIZE	LI/SS	OD*	RC*	SIZE	LI/SS	OD*	RC*	SIZE	LI/SS	OD*	RC*	SIZE	LI/SS	OD*	RC*
200/70R16	94A8/B	686	2043												
240/70R16	104A8/B	741	2220	240/65R16	101A8/B	718	2152								
260/70R16	109A8/B	775	2315	260/65R16	106A8/B	742	2221								
280/70R16	112A8/B	807	2400	280/65R16	110A8/B	775	2315								
280/70R18	114A8/B	849	2540	300/65R16	114A8/B	807	2405								
260/70R20	113A8/B	877	2633	300/65R18	116A8/B	849	2539								
280/70R20	116A8/B	909	2726	340/65R18	122A8/B	909	2711								
300/70R20	110A8/B	958	2865	340/65R20	124A8/B	958	2865								
320/70R20	123A8/B	988	2950												
360/70R20	129A8/B	1038	3119	420/65R20	135A8/B	1054	3143								
380/70R20 (1)	122A8/119B	1078	3207	440/65R20	138A8/B	1080	3217								
320/70R24	116A8/B	1092	3267												
360/70R24	122A8/B	1151	3433	420/65R24	126A8/B	1155	3453								
380/70R24	125A8/B	1182	3552	440/65R24	128A8/B	1195	3569								
420/70R24	130A8/B 136A8/B	1232	3714	480/65R24	133A8/B	1220	3640								
480/70R24	138A8/B	1315	3970	540/65R24	140A8/B 146A8/B	1315	3914								
360/70R28	125A8/B	1261	3786												
380/70R28	127A8/B	1292	3888	440/65R28	131A8/B	1285	3852								
420/70R28	133A8/B 139A8/B	1344	4030	480/65R28	136A8/B	1335	3997								
480/70R28	140A8/B 145A8/B	1412	4264	540/65R28	142A8/B	1415	4228					750/50R26	157A8/B	1424	4243
420/70R30 (1)	134A8/131B	1392	4177												
480/70R30	141A8/B 147D	1484	4439	540/65R30	143A8/B	1465	4381	600/65R28	147A8/B 154A8/B	1494	4452	750/55R26	160A8/B	1486	4420
								540/75R28	154A8/B	1500	4477				
480/70R34	143A8/B	1581	4745	540/65R34	145A8/B	1568	4701	620/70R28	159A8/B	1579	4696				
								620/75R26	166A8/B	1595	4715				
								600/70R30	152A8/B	1602	4780	28LR26	165A8 162B	1607	4808
												750/65R26 (2)	166A8/163B	1636	4850
520/70R34	148A8/B	1644	4927	600/65R34	151A8/B	1645	4925								
480/70R38	145A8/B	1682	5057	540/65R38	147A8/B	1670	5016	540/75R34	157A8/B	1699	4995	710/65R30	165A8/B 170A8/B	1686	5008
520/70R38	150A8/B	1751	5258	600/65R38	153A8/B	1748	5244	620/75R30	163A8/B	1692	5032				
580/70R38	155A8/B	1839	5486	650/65R38	157A8/B	1839	5507	620/75R34 (2)	170A8 167B	1808	5400				
								650/75R32 (3)	172A8 169B	1815	5421				
								650/75R34 (2)	162A8 159B	1846	5515				
								800/65R32 (3)	172A8 169B	1820	5420	900/55R32	173A8 170B	1837	5485
620/70R42	166A8/B	1935	5811	650/65R42	165A8/B	1935	5805	710/75R34	178A8/B	1930	5744				
								650/75R38	169A8/B	1941	5800	900/60R32	176A8 173B	1932	5776
								710/70R38	166A8/B 171A8/B	1942	5802	900/50R42	168A8/B	1946	5835
								710/70R42	173A8/B	2043	6118	800/70R38	173A8/B	2055	6132
								650/85R38	173A8/B	2059	6147				

(1) In DT810.

(2) In DT820.  
(3) In DT822.

# Traction Drive Bias Farm Tyres

# Free Rolling Front & Trailer Implement

Page 30		Page 30		Page 31		Page 31	
Traction Sure Grip		Dyna Torque II		Sure Grip All Service		All Weather Traction	
13.6-24	6	18.4-34	12	9.5-20	6	13.6-16.1	8
18.4-26	12	18.4-38	12	8.3-24	6	14.9-24	6
		20.8-38	14	9.5-24	6	16.9-24	6
				11.2-24	6	23.1-26	8, 12
				12.4-24	6	28L-26	16
				14.9-24	8	13.6-28	6
				16.9-24	8		
				11.2-28	6		
				12.4-28	6		
				13.6-28	6		
				14.9-28	6, 8		
				14.9-30	6		
				16.9-30	6, 8		
				18.4-30	8, 10		
				12.4-32	6		
				12.4-36	6		
				13.6-36	8		
				13.6-38	6		

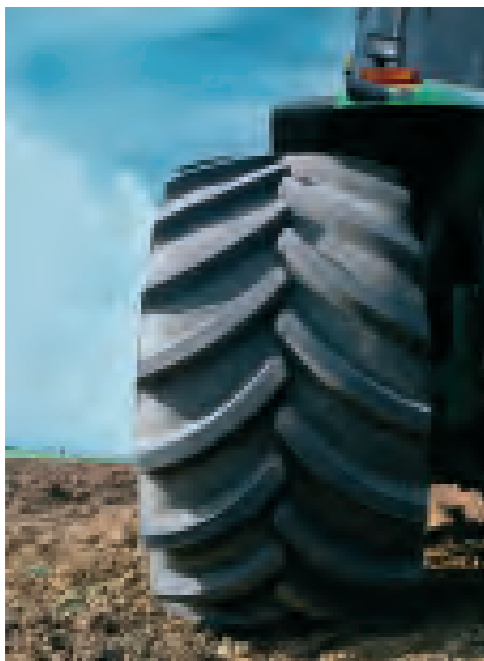
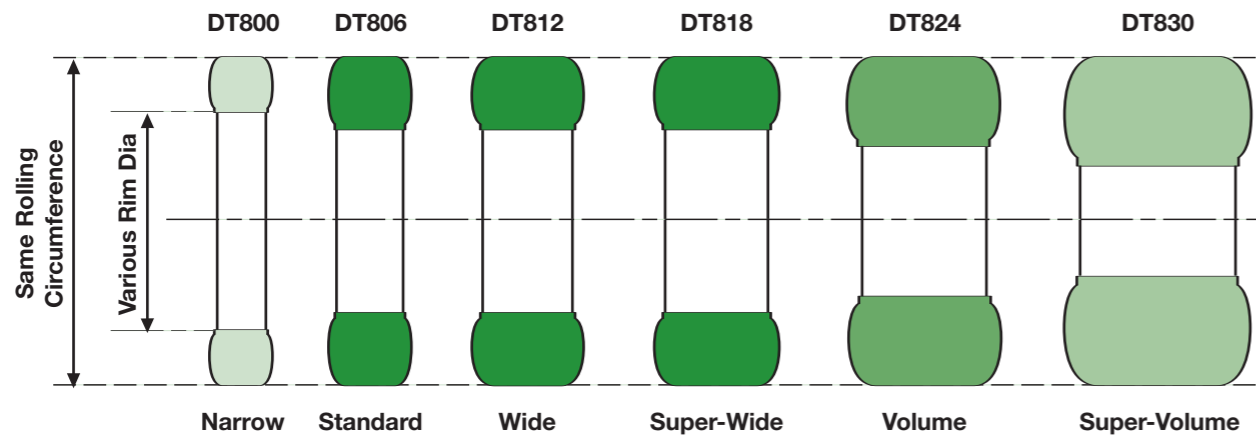
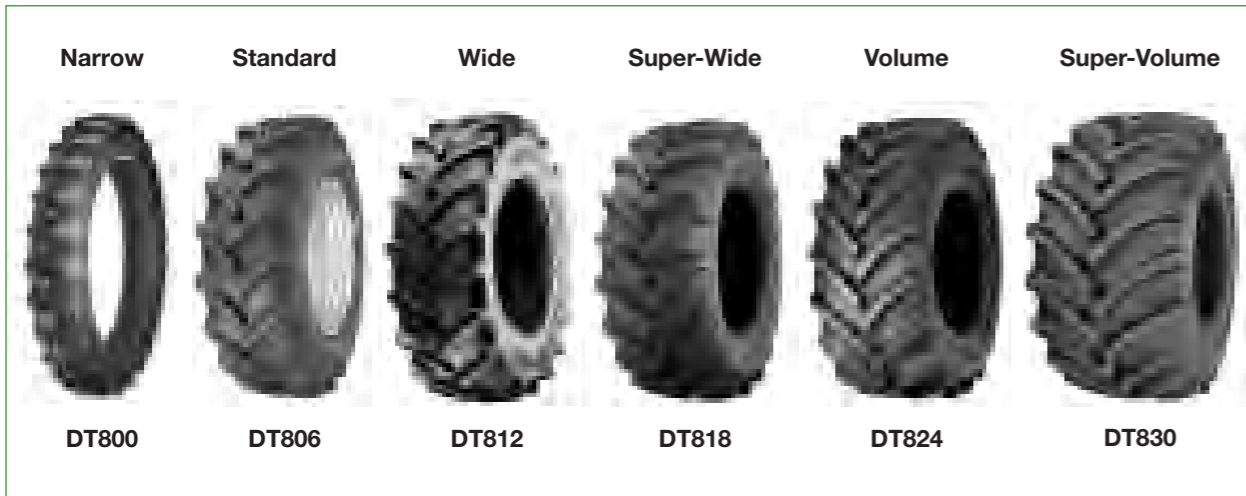


Page 44		Page 44		Page 45		Page 45		Page 45	
Dyna Rib		Super Rib		Front Rib		Multi Rib		Laborer	
11L15	6	4.00-15	4	5.00-16	4	11.00-16	12	11L15	8
10.00-16	8	5.00-15	4	5.50-16	6			11L16	12
11.00-16	8, 12	5.50-16	6	6.00-16	6			14.5/75-16.1	10
14L16.1	10	6.00-16	6	6.50-16	6				
		6.50-16	6	7.50-16	6, 8				
		7.50-16	6, 8	7.50-18	8				
		9.00-16	10						
		10.00-16	8						
		11.00-16	10						
		7.50-18	8						
		4.00-19	4						
		6.00-19	6						
		6.50-20	6						
		7.50-20	8						

Page 47		Page 46		Page 49		Page 48		Page 49	
FS24		FS44		AM Implement*		Industrial Rib		Super Flotation	
340/65R18	148A8	550/60R22.5	154D, 165A8	7.00-12	6	400/60-15.5	14	10.5/65-16	10, 14
400/70R20	158A8			10.0/80-12	8			13.0/65-18	12, 16
				10.0/75-15.3	8, 10, 12, 14				
				11.5/80-15.3	8, 10, 12, 14, 16				
				12.5/80-15.3	14				
				13.0/75-16	10				
				15.0/55-17	10, 14				
				19.0/45-17	144A6				
				10.5/80-18	10				
				12.5/80-18	12, 16				
				*Tubeless					
				Page 43		Page 48			
				Traction Implement		Sure Grip Lug			
				550/60-22.5	16	500/60-22.5	10		



## OPTITRAC Traction Drive Radial



**Narrow**  
Designed for row crop and other narrow applications. The large rim diameters and narrow cross section are perfect for easy crop clearance. Rounded shoulders reduce soil and plant damage. Diameters are compatible with existing sizes for easy interchangeability.

**Standard**  
The perfect choice for all round field and road service.

**Wide**  
The best selection for outstanding traction. A net benefit in treadlife and stability versus standard tyres and still compatible with most popular rim widths.

**Super Wide**  
The best fit for modern, fast and powerful tractors. Very well balanced performance profile for efficient field and road work.

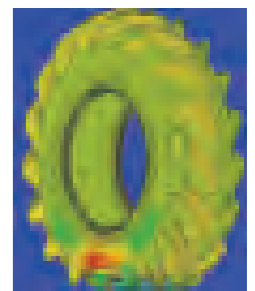
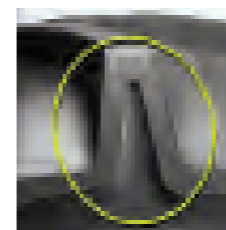
**Volume**  
The tyre of choice for powerful and heavy machines, providing increased air volume and a larger footprint, giving extra load capacity at reduced inflation pressures for tractors and harvesters.

**Super Volume**  
Extreme oversized tyres to provide the maximum in flotation (reduced soil compaction) characteristics while retaining maximum traction. Excellent side stability. Designed for harvesting machines and tractors.

		GOODYEAR OPTITRAC TRACTION DRIVE RADIAL						
		DT800	DT806	DT812	DT818	DT824	DT830	DT822
Row Crop								
Fruit								
Vineyard								
Tractor (0-100HP)	Traction							
	Transport							
	Grassland							
Tractor (100-200HP)	Traction							
	Transport							
	Preparation							
Tractor (200-350HP)	Traction							
	Transport							
	Preparation							
Sprayers								
Harvesters (Beet, Potato, Bean)								
Combines, Forage Harvesters								
Winegrape Harvesters								



Footprint



### OPTITRAC Concept

**Latest generation compound and construction technology**

- Increased load carrying capacity
- Impact resistant

**Optimised tyre and footprint shape**

- Even pressure distribution
- Minimum soil compaction
- Force transmission

**Continuous helical lug curvature**

- Enhanced ride comfort
- Even wear
- Outstanding traction

**Tuned asymmetric lug shape**

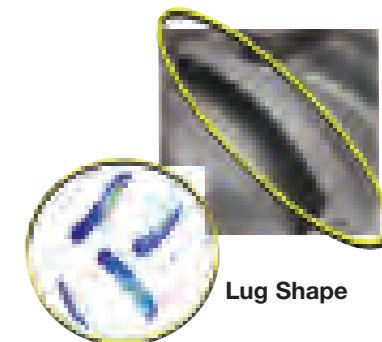
- Improved traction
- Self-cleaning pattern
- Greater stability

**Premium tread depth**

- Long tyre life
- Enhanced soil traction

**Modern sophisticated appearance**

- Distinctive look and decoration
- Aggressive appearance



Lug Shape



Appearance

## Features & Benefits

- Narrow tyres for row crop application
- Narrow cross section: easy crop clearance
- Round shoulders: plant and soil conservation
- Deep lugs: traction and fast work rate
- Driving speeds: up to 50 kmh
- Front and rear size combinations



## OPTITRAC - DT800 Technical Data

Size	LI/SS	Recc Rim (Authorized)	OD	SW	RC	SLR	Contents (Litres) @75%	Max Speed (km/h)	Load (kg)/Inflation Pressure (bar)																								
									1.0	1.2	1.4	1.6	1.8	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.4	3.6	3.8	4.0	4.4	4.8	5.0						
270/75R32	129A8 144A2	WB (W9,W10)	1225	265	3691	567	73	50	965	1050	1130	1215	1260	1310	1355	1400	1465	1525	1590	1650	1700	1750	1800	<b>1850</b>									
								40	965	1050	1130	1215	1260	1310	1355	1400	1465	1525	1590	1650	1700	1750	1800	<b>1850</b>									
								30	1035	1125	1210	1300	1350	1400	1450	1500	1570	1630	1700	1765	1820	1875	1925	<b>1980</b>									
								25	1070	1165	1255	1350	1400	1455	1505	1555	1625	1695	1765	1830	1885	1945	2000	<b>2055</b>									
								20	1185	1290	1390	1495	1550	1610	1665	1720	1800	1875	1955	2030	2090	2155	2215	<b>2275</b>									
								10	1345	1450	1555	1655	1760	1845	1905	1960	2020	2075	2145	2225	2305	2380	2460	2525	2650	<b>2775</b>							
								10*	1500	1615	1725	1840	1955	2065	2130	2190	2255	2315	2380	2465	2550	2635	2720	2805	2940	3075	<b>3145</b>						
								50	1070	1165	1265	1360	1420	1480	1540	1600	1665	1725	1790	1850	1920	1985	2055	<b>2120</b>									
								40	1070	1165	1265	1360	1420	1480	1540	1600	1665	1725	1790	1850	1920	1985	2055	<b>2120</b>									
								30	1145	1245	1355	1455	1520	1585	1650	1710	1780	1845	1915	1980	2055	2125	2200	<b>2270</b>									
25	1190	1295	1405	1510	1575	1645	1710	1775	1850	1915	1985	2055	2130	2205	2280	<b>2355</b>																	
20	1315	1435	1555	1675	1745	1820	1895	1970	2050	2120	2200	2275	2360	2440	2530	<b>2610</b>																	
10	1480	1605	1725	1845	1965	2070	2145	2220	2295	2370	2445	2525	2605	2680	2760	2845	3010	<b>3180</b>															
10*	1650	1785	1915	2050	2180	2310	2395	2475	2555	2640	2720	2805	2890	2975	3060	3145	3330	3510	<b>3605</b>														
270/95R36	139A8 153A2	WB (W9,W10)	1418	265	4271	654	108	50	1220	1330	1440	1550	1615	1675	1740	1800	1880	1960	2040	2120	2200	2275	2355	<b>2430</b>									
								40	1220	1330	1440	1550	1615	1675	1740	1800	1880	1960	2040	2120	2200	2275	2355	<b>2430</b>									
								30	1305	1425	1540	1660	1730	1790	1860	1925	2010	2095	2185	2270	2355	2435	2520	<b>2600</b>									
								25	1355	1475	1600	1720	1795	1860	1930	2000	2085	2175	2265	2355	2440	2525	2615	<b>2695</b>									
								20	1500	1635	1770	1905	1985	2060	2140	2215	2310	2410	2510	2610	2705	2800	2895	<b>2990</b>									
								10	1695	1830	1970	2105	2245	2355	2435	2515	2590	2670	2760	2860	2960	3060	3160	3260	3450	<b>3645</b>							
								10*	1885	2035	2185	2335	2485	2635	2720	2805	2890	2975	3060	3170	3280	3385	3495	3605	3815	4025	<b>4130</b>						
								50	1350	1470	1585	1700	1775	1850	1925	2000	2090	2180	2270	2360	2435	2505	2580	<b>2650</b>									
								40	1350	1470	1585	1700	1775	1850	1925	2000	2090	2180	2270	2360	2435	2505	2580	<b>2650</b>									
								30	1445	1575	1695	1820	1900	1980	2060	2140	2235	2335	2430	2525	2605	2680	2760	2835	3015	<b>3195</b>							
25	1500	1630	1760	1885	1970	2055	2135	2220	2320	2420	2520	2620	2705	2780	2865	<b>2940</b>																	
20	1660	1810	1950	2090	2185	2275	2370	2460	2570	2680	2790	2905	2995	3080	3175	<b>3260</b>																	
10	1885	2030	2175	2320	2465	2590	2680	2775	2870	2965	3070	3180	3295	3405	3520	3615	3795	<b>3975</b>															
10*	2100	2260	2415	2575	2730	2890	2990	3095	3195	3300	3400	3520	3645	3765	3890	4010	4210	4405	<b>4505</b>														
320/90R46	148A8 148B	W10	1742	320	5254	808	195	50	1550	1750	1950	2180	2300	2360	2430	2500	2650	2800	2900	3000	3075	<b>3150</b>											
								40	1550	1750	1950	2180	2300	2360	2430	2500	2650	2800	2900	3000	3075	<b>3150</b>											
								30	1660	1875	2085	2335	2460	2525	2600	2675	2835	2995	3105	3210	3290	<b>3370</b>											
								25	1720	1945	2165	2420	2555	2620	2695	2775	2940	3110	3220	3330	3415	<b>3495</b>											
								20	1905	2155	2400	2680	2830	2905	2990	3075	3260	3445	3565	3690	3780	<b>3875</b>											
								10	2120	2370	2620	2870	3120	3310	3410	3510	3610	3710	3845	4000	4155	4315	4470	4555	<b>4725</b>								
								10*	2345	2620	2890	3160	3435	3705	3815	3925	4030	4140	4250	4420	4590	4760	4930	5100	<b>5300</b>								
								50	2000	2300	2500	2800	2900	3075	3160	<b>3250</b>																	
								40	2000	2300	2500	2800	2900	3075	3160	<b>3250</b>																	
								30	2140	2460	2675	2995	3105	3290	3380	<b>3480</b>																	
25	2220	2555	2775	3110	3220	3415	3510	<b>3610</b>																									
20	2460	2830	3075	3445	3565	3780	3885	<b>4000</b>																									
10	2705	3030	3355	3680	4005	4255	4395	4540	4680	4820																							
10*	2990	3345	3700	4055	4405	4760	4915	5065	5220	5370	<b>5525</b>																						
270/85R50	142A8 156A2	WB (W9,W10)	1733	265	5237	816	128	50	1350	1470	1585	1700	1775	1850	1925	2000	2090	2180	2270	2360	2435	2505	2580	<b>2650</b>									
								40	1350	1470	1585	1700	1775	1850	1925	2000	2090	2180	2270	2360	2435	2505	2580	<b>2650</b>									
								30	1445	1575	1695	1820	1900	1980	2060	2140	2235	2335	2430	2525	2605	2680	2760	<b>2835</b>									
								25	1500	1630	1760	1885	1970	2055	2135	2220	2320	2420	2520	2620	2705	2780	2865	<b>2940</b>									
								20	1660	1810	1950	2090	2185	2275	2370	2460	2570	2680	2790	2905	2995	3080	3175	<b>3260</b>									
								10	1885	2030	2175	2320	2465	2590	2680	2775	2870	2965	3070	3180	3295	3405	3520	3615	3795	<b>3975</b>							
								10*	2100	2260	2415	2575	2730	2890	2990	3095	3195	3300	3400	3520	3645	3765	3890	4010	4210	4405	<b>4505</b>						

## DT800 Technical Data

Size	LI/SS	Recc Rim (Authorized)	OD	SW	RC	SLR	Contents (Litres) @75%	Max Speed (km/h)	Load (kg)/Inflation Pressure (bar)															
									1.0	1.2	1.4	1.6	1.8	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.4	3.6	3.8	4.0
300/90R50	149A8 163A2	W10 (W9,W11)	1820	306	5495	850	163	50	1640	1780	1920	2060	2155	2245	2340	2430								













## Features & Benefits

- Volume tyre for high power tractors and harvesters
- Small rim diameter and large air volume: enhanced traction at low pressure
- Longer wearing tread: lower operating cost
- Identical load capacity at 40 and 50 km/h: high productivity



## DT824 Technical Data

Size	LI/SS	Recc Rim (Authorized)	OD	SW	RC	SLR	Contents (Litres) @75%	Max Speed (km/h)	Load (kg)/Inflation Pressure (bar)													
									0.6	0.8	1.0	1.2	1.4	1.6	1.8(1.9)	2.0	2.2	2.4	2.6	2.8	3.0	3.2
620/75R26	166A8 166B	DW20A (W18L)	1595	615	4715	698	458	50	2900	3150	3450	3650	3875	4125	4250	4500	4625	4875	5150	<b>5300</b>		
								40	2360	2575	2900	3150	3450	3650	3875	4125	4250	4500	4625	4875	5150	<b>5300</b>
								30	2525	2755	3105	3370	3690	3905	4145	4415	4550	4815	4950	5215	5510	<b>5670</b>
								25	2620	2860	3220	3495	3830	4050	4300	4580	4720	4995	5135	5410	5175	<b>5885</b>
								20	2900	3165	3565	3875	4245	4490	4765	2075	5230	5535	5690	5995	6335	<b>6520</b>
								10	3540	3890	4245	4595	4945	5300	5615	5900	6185	6465	6750	6990	7230	<b>7950</b>
540/75R28	154A8 154B	W18L (W16L)	1500	550	4477	663	364	50	2400	2625	2850	3075	3375	3500	3625	3750						
								40	2120	2345	2570	2800	3025	3250	3375	3500	3625	3750				
								30	2270	2510	2750	2995	3235	3480	3610	3745	3880	4015				
								25	2355	2605	2855	3110	3360	3610	3745	3885	4025	4165				
								20	2610	2885	3160	3445	3720	4000	4150	4305	4460	4615				
								10	3295	3575	3860	4140	4425	4705	4940	5095	5250	5405	5565			
600/65R28	147A8 147B	DW20A (W18L)	1494	617	4452	661	376	50	2400	2625	2850	3075										
								40	1950	2175	2400	2625	2850	3075								
								30	2085	2325	2570	2810	3050	3290								
								25	2165	2415	2665	2915	3165	3415								
								20	2400	2675	2950	3230	3505	3780								
								10	3040	3320	3600	3880	4165	4450	(4585)	5230						
600/65R28	154A8 154B	DW20A (W18L)	1494	617	4452	661	376	50					3300	3450	3600	3750						
								40					3300	3450	3600	3750						
								30					3530	3690	3850	4015						
								25					3665	3830	3995	4165						
								20					4060	4245	4430	4615						
								10					4545	4800	4990	5175	5365	5550				
620/70R28	159A8 159B	DW20A	1579	625	4696	694	443	50		3000	3250	3500	3750	3905	4065	4220	4375					
								40	2500	2750	3000	3250	3500	3750	3905	4065	4220	4375				
								30	2675	2945	3210	3480	3745	4015	4180	4350	4515	4680				
								25	2775	3055	3330	3610	3885	4165	4335	4510	4685	4855				
								20	3075	3385	3690	4000	4305	4615	4805	5000	5190	5380				
								10	3875	4190	4500	4815	5125	5440	5705	5900	6095	6290	6485			
600/70R30	152A8 152B	DW20A (W18L)	1602	611	4780	704	468	50		2550	2800	2960	3250									
								40	2500	2800	3075	3250	3550									
								30	2460	2675	2995	3290	3480	3800								
								10	2830	3450	3790	4130	4475	4815	(5325)							
								10*					4250	4605	4965	5320	(5855)	6035				
								50					3285	3565	3845	4125	4315	4500	4690	4875		
620/75R30	163A8 163B	DW20A	1692	600	5032	744	505	50					4315	4500	4690	4875						
								40	3005	3285	3565	3845	4125	4315	4500	4690	4875					
								30	2915	3215	3515	3815	4115	4415	4615	4815	5020	5215				
								25	3025	3335	3645	3955	4270	4580	4790	4995	5205	5410				
								20	3350	3695	4040	4385	4730	5075	5305	5535	5770	5995				
								10	3350	4230	4580	4930	5280	5630	5980	6280	6515	6750	6985	7220		
10*					5110	5490	5870	6250	6630	7015	7270	7525	7780	8035	8290							

## DT824 Technical Data

Size	LI/SS	Recc Rim (Authorized)	OD	SW	RC	SLR	Contents (Litres) @75%	Max Speed (km/h)	Load (kg)/Inflation Pressure (bar)																								
									0.6	0.8	1.0	1.2	1.4	1.6	1.8(1.9)	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.8	4.0									
620/75R34**	170A8 167B	DW20A (W18L) (DW21A)	1808	590	5400	817	458	50																									
								40	2900	3250	3550	3875	4125	4375	4625	4875	5000	5300	5600	5800	6000												
								30	2835	3105	3480	3800	4145	4415	4680	4950	5215	5350	5670	5990	6205	6420											
								10	3260	3975	4380	4780	5185	5585	5990	6335	6625	6920	7210	7500	7800	8100	9000										
								10*							4930	5345	5765	6180	6595	7015	7310	7610	7905	8205	8500	8840	9860	10200					
								50	2415	2660	2910	3160	3410	3660	3910	4160	4410	4660	4910	5160	5410	5660	5910	6160	6410	6660	6910	7160	7410	7660	7910	8160	8410
650/75R34**	162A8 159B	DW21A (DW20A)	1846	690	5515	804	658	50																									
								40	3350	3750	4000	4375	4750																				
								30	3290	3585	4015	4280	4680	5085																			
								10	3780	4615	5070	5530	5985	6440	(7125)																		
								10*							5695	6170	6645	7125	(7835)	8075													
								50	3900	4225	4550	4875	5105	5340	5570	5800	6030	6260	6490	6720	6950	7180	7410	7640	7870	8100	8330	8560	8790	9020	9250	9480	9710
710/75R34	178A8 178B	DW23A	1930	690	5744	847	801	50																									
								40	3930	4310	4690	5070	5450	5830	6210	6590	6970	7350	7730	8110	8490	8870	9250	9630	10010	10390	10770	11150	11530	11910	12290		
								30	3800	4205	4610	5020	5425	5830	6060	6285	6515	6740	7060	7385	7705	8025	8345	8665	8985	9305	9625	9945	10265	10585	10905	11225	11545
								25	3940	4360	4785	5205	5630	6050	6290	6520	6760	6995	7325	7660	7990	8325											
								20	4365	4835	5300	5770	6235	6705	6970	7225	7490	7750	8120	8485	8855	9225											
								10	4365	5515	5990	6465	6940	7415	7890	8280	8545	8815	9080	9345	9615	9880	10145	10410	10675	10940	11205	11470	11735	12000	12265	12530	12795
650/75R38	169A8 169B	DW21A (DW20A) (DW23A)	1941	655	5800	863	713	50																									
								40	3250	3575	3900	4225	4550	4875	5105	5340	5570	5800															
								30	3480	3825	4175	4520	4870	5215	5460	5715	5960	6205															
								25	3610	3970	4330	4690	5050	5410	5665	5925	6185	6440															
								20	4000	4395	4795	5195	5595	5995	6280	6570	6860	7150															
								10	5040	5445	5850	6255	6665	7070	7430	7715	8005	8295	8585														
650/85R38	173A8 173B	DW21A (DW20A) (DW23A)	2059	655	6147	909	860	50																									
								40	3650	4010	4370	4730	5090	5450	5715	5975	6240	6500															
								30	3905	4290	4675	5060	5445	5830	6115	6395	6675	6955															
								25	4050	4450	4850	5250	5650	6050	6345	6630	6925	7215															
								20	4490	4930	5375	5820	6260	6705	7030	7350	7675	7995															
								10	56																								

## Features & Benefits

- Super-Volume tyre for high loads and flotation
- Strong carcass: high load carrying capacity and stability
- Size combinations for front and rear fitment
- Deep curved lug design: outstanding traction
- Designed to keep total tractor width within 3 meters



## DT830 Technical Data

Size	LI/SS	Recc Rim (Authorized)	OD	SW	RC	SLR	Contents (Litres) @75%	Max Speed (km/h)	Load (kg)/Inflation Pressure (bar)																						
									0.6	0.8	1.0	1.2	1.4	1.6	1.8(1.9)	2.0	2.2	2.4	2.6	2.8	3.0										
750/50R26	157A8 157B	DW25A (DW23A)	1424	764	4243	623	402	50		2650	2920	3185	3450	3620	3790	3955	<b>4125</b>														
								40	2120	2385	2650	2920	3185	3450	3620	3790	3955	<b>4125</b>													
								30	2270	2550	2835	3125	3410	3690	3875	4055	4230	<b>4415</b>													
								25	2355	2645	2940	3240	3535	3830	4020	4205	4390	<b>4580</b>													
								20	2610	2935	3260	3590	3920	4245	4455	4660	4865	<b>5075</b>													
								10	3315	3645	3980	4310	4645	4975	5260	5470	5680	5890	<b>6105</b>												
750/55R26	160A8 160B	DW25A (DW23A)	1486	764	4420	652	471	50		2880	3170	3460	3750	3940	4125	4315	<b>4500</b>														
								40	2300	2590	2880	3170	3460	3750	3940	4125	4315	<b>4500</b>													
								30	2460	2770	3080	3390	3700	4015	4215	4415	4615	<b>4815</b>													
								25	2555	2875	3195	3520	3840	4165	4375	4580	4790	<b>4995</b>													
								20	2830	3185	3540	3900	4255	4615	4845	5075	5305	<b>5535</b>													
								10	3595	3960	4320	4685	5045	5410	5720	5955	6190	6420	<b>6655</b>												
750/65R26(1)	166A8 163B	DW25A (DW23A)	1641	763	4850	732	618	50		4010	4405	4795	5190	5585	5980	6375	6630	6885	7140	7395	<b>7650</b>										
								40	3050	3320	3640	3975	4315	4655	4995	5335	5675	<b>6015</b>													
								30	3075	3350	3650	4000	4250	4500	4750	5000	5300	<b>5600</b>													
								25	2995	3290	3585	3905	4280	4550	4815	5085	5350	<b>5670</b>													
								20	3445	4200	4595	4990	5385	5780	6175	6550	6900	7250	7600	<b>7950</b>											
								10*	5230	5630	6030	6425	6825	7225	7580	7940	8295	8655	<b>9010</b>												
710/65R30	165A8 165B	DW23A	1686	716	5008	729	612	50		3290	3610	3930	4250	4475	4700	4925	<b>5150</b>														
								40	2970	3290	3610	3930	4250	4475	4700	4925	<b>5150</b>														
								30	2835	3180	3520	3865	4205	4550	4790	5030	5270	<b>5510</b>													
								25	2940	3295	3650	4005	4360	4720	4965	5215	5465	<b>5715</b>													
								20	3260	3655	4045	4440	4835	5230	5505	5780	6060	<b>6335</b>													
								10	3260	4135	4535	4935	5335	5735	6135	6490	6770	7050	7330	<b>7615</b>											
710/65R30	170A8 170B	DW23A	1686	716	5008	729	612	50		5050	5485	5920	6355	6790	7225	7530	7835	8145	8450	<b>8755</b>											
								40	2400	2650	2900	3150	3400	3650	3900	4150	4400	<b>4650</b>													
								30	5150	5365	5575	5790	<b>6000</b>																		
								25	5150	5365	5575	5790	<b>6000</b>																		
								20	5510	5740	5965	6195	<b>6420</b>																		
								10	5715	5955	6190	6425	<b>6660</b>																		
900/55R32 H	173A8 170B	DW30A (DW27A)	1837	914	5485	795	902	50		4070	4515	4960	5200	5435	5680	<b>6000</b>															
								40	4470	4960	5450	5715	5975	6240	<b>6500</b>																
								30	4785	5305	5830	6115	6395	6675	<b>6955</b>																
								25	4960	5505	6050	6345	6630	6925	<b>7215</b>																
								20	5500	6100	6705	7030	7350	7675	<b>7995</b>																
								10	5970	6585	7195	7810	8305	8635	8965	9290	<b>9620</b>														
900/55R32 T	173A8 170B	DW30A (DW27A)	1837	914	5485	795	902	50		4070	4515	4960	5200	5435	5680	<b>6000</b>															
								40	4470	4960	5450	5715	5975	6240	<b>6500</b>																
								30	4785	5305	5830	6115	6395	6675	<b>6955</b>																
								25	4960	5505	6050	6345	6630	6925	<b>7215</b>																
								20	5500	6100	6705	7030	7350	7675	<b>7995</b>																
								10	5970	6585	7195	7810	8305	8635	8965	9290	<b>9620</b>														
900/60R32 H	176A8 173B	DW30A (DW27A)	1932	912	5776	855	1033	50		4350	4815	5280	5575	5870	6165	<b>6500</b>															
								40	4780	5290	5800	6125	6450	6775	<b>7100</b>																
								30	5115	5660	6205	6555	6900	7250	<b>7595</b>																
								25	5305	5870	6440	6800	7160	7520	<b>7880</b>																
								20	5880	6505	7135	7535	7935	8335	8735	9135	<b>9535</b>														
								10	6405	7045	7680	8320	8855	9270	9675	10080	<b>10490</b>														
900/60R32 T	176A8 173B	DW30A (DW27A)	1932	912	5776	855	1033	50		4430	4985	5540	6100	6500	6900	<b>7100</b>															
								40	4260	4870	5480	6090	6700	<b>7100</b>																	
								30	3905	4560	5210	5865	6515	7170	<b>7595</b>																
								25	4050	4730	5405	6085	6760	7435	<b>7880</b>																
								20	4490	5240	5990	6740	7490	8240	<b>8735</b>																
								10	4490	5780	6545	7305	8070	8830	9595	10215	<b>10620</b>														
800/70R38	173A8 173B	DW25A (DW23A) (MW23A)	2055	798	6132	908	995	50		4625	5300	5800	<b>6500</b>																		
								40	3450	4125	4625	5300	5800	<b>6500</b>																	
								30	3690	4415	4950	5670	6205	<b>6955</b>																	
								25	3830	4580	5135	5885	6440	<b>7215</b>																	
								20	4245	5075	5690	6520	7135	<b>7995</b>																	
								10	5480	6245	7005	7770	8530	<b>9390</b>																	
900/50R42	168A8 168B	DW28A (MW28A)	1946	896	5835	876	888	50		4125	4625	5150	<b>5600</b>																		
								40	3075	3550	4125	4625	5150	<b>5600</b>																	
								30	3290	3800	4415	4950	5510	<b>5990</b> </																	



# Bias Agricultural Traction Drive

<b>Traction Sure Grip</b>	<b>Dyna Torque II</b>	<b>Sure Grip All Service</b>	<b>All Weather</b>
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- For low and medium power tractors, as well as certain harvesters
- For harvesters
- For low and medium power tractors for road and field use
- For soil and turf preservation
- For industrial equipment such as compactors



## Traction Sure Grip Technical Data

Size	PR	LI	Recc. Rim (Authorised)	OD	SW	RC	SLR	Max. Speed (km/h)	Load (kg)/Inflation Pressure (bar)																
									1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	1.9	2.0	2.1	2.2	2.3			
13.6-24	6	119	<b>W12</b> (W11)	1201	345	3624	546	30	1030	1085	1140	1195	1250	1305	<b>1360</b>										
18.4-26	12	146	<b>W16L</b> (W15L)	1432	467	4311	642	30	1885	2000	2095	2185	2280	2370	2465	2560	2650	2720	2790	2860	2930	<b>3000</b>			

## Dyna Torque II Technical Data

Size	PR	LI	Recc. Rim (Authorised)	OD	SW	RC	SLR	Max. Speed (km/h)	Load (kg)/Inflation Pressure (bar)																
									1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	1.9	2.0	2.1	2.2				
18.4-34	12		<b>W16L</b> (W15L)	1660	480	4876	755		2130	2300	2415	2535	2650	2740	2825	2915	3000	3075	3150	3250	3350				
18.4-38	12	152	<b>W16L</b> (W15L)	1770	480	5310	820		2250	2430	2530	2625	2725	2855	2990	3120	3250	3325	3400	3475	3550				
20.8-38	14	159	<b>W18L</b> (W16L)	1835	535	5400	835		2650	2815	2985	3150	3285	3415	3550	3690	3825	3965	4100	4240	4375				



## Sure Grip All Service Technical Data

Size	PR	LI	Recc. Rim (Authorised)	OD	SW	RC	SLR	Max. Speed (km/h)	Load (kg)/Inflation Pressure (bar)																
									0.8	1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	1.9	2.0	2.1	2.2	2.3		
9.5-20	6	101	<b>W8</b> (W7)	970	240	2910	425	30		535	565	595	620	650	675	700	725	750	775	800	<b>825</b>				
8.3-24	6	101	<b>W7</b> (W6)	988	213	2994	455	30		475	500	525	555	580	605	630	655	680	705	730	750	776	<b>800</b>		
9.5-24	6	106	<b>W8</b> (W7)	1048	240	3172	489	30		610	645	680	715	750	780	805	835	865	895	921	<b>950</b>				
11.2-24	6	110	<b>W10</b> (W9)	1100	280	3327	512	30		725	765	810	850	890	935	975	1020	<b>1060</b>							
12.4-24	6	115	<b>W11</b> (W9, W10)	1157	315	3496	530	30		890	935	985	1030	1075	1120	1170	<b>1215</b>								
14.9-24	8	128	<b>W13</b> (W11, W12)	1257	385	3792	568	30	1120	1250	1325	1400	1475	1550	1615	1675	1740	<b>1800</b>							
16.9-24	8	133	<b>W15L</b> (W14L)	1335	429	3987	617	30	1480	1570	1660	1750	1830	1905	1985	<b>2060</b>									
11.2-28	6	112	<b>W10</b> (W9)	1200	280	3623	556	30		770	815	855	900	945	990	1030	1075	<b>1120</b>							
12.4-28	6	117	<b>W11</b> (W9, W10)	1251	315	3774	583	30		960	1030	1075	1115	1160	1200	1245	<b>1285</b>								
13.6-28	6	121	<b>W12</b> (W11)	1300	345	3920	601	30		1120	1175	1230	1285	1340	1395	<b>1450</b>									
14.9-28	6	125	<b>W13</b> (W11, W12)	1354	385	4080	621	30		1335	1415	1495	1570	<b>1650</b>											
14.9-28	8	130	<b>W13</b> (W11, W12)	1354	385	4080	621	30		1335	1415	1495	1570	1650	1715	1775	1840	<b>1900</b>							
14.9-30	6	126	<b>W13</b> (W11, W12)	1408	385	4240	648	30		1375	1455	1540	1620	<b>1700</b>											
16.9-30	6	130	<b>W15L</b> (W14L)	1468	430	4418	665	30		1635	1725	1810	<b>1900</b>												
16.9-30	8	137	<b>W15L</b> (W14L)	1468	430	4418	665	30		1635	1725	1810	1900	2000	2100	2200	<b>2300</b>								
18.4-30	8	139	<b>W16L</b> (W15L)	1527	457	4593	690	30		2005	2120	2225	2325	<b>2430</b>											
18.4-30	10	145	<b>W16L</b> (W15L)	1527	457	4593	690	30		2005	2120	2225	2325	2430	2550	2665	2785	<b>2900</b>							
12.4-32	6	119	<b>W11</b> (W9, W10)	1352	315	4074	633	30		1000	1090	1135	1180	1225	1270	1315	<b>1360</b>								
12.4-36	6	121	<b>W11</b> (W9, W10)	1453	315	4374	677	30		1085	1135	1190	1240	1395	1345	1400	<b>1450</b>								
13.6-36	8	135	<b>W12</b> (W11)	1500	345	4513	701	30		1240	1310	1375	1445	1515	1580	1650	1785	1915	1050	<b>2180</b>					
13.6-38	6	126	<b>W12</b> (W11)	1550	345	4661	722	30		1275	1345	1415	1490	1560	1630	<b>1700</b>									

## All Weather Traction Technical Data

Size	PR	LI	Recc. Rim (Authorised)	OD	SW	RC	SLR	Max. Speed (km/h)	Load (kg)/Inflation Pressure (bar)																
									1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	1.9							
13.6-16.1	8	115	<b>W11C</b>	990	360	2926	445	30		800	850	905	955	1010	1060	1100	1140	1175	<b>1215</b>						
14.9-24	6	125	<b>W13</b> (W11, W12)	1250	395	3706	560	30		1250	1325	1400	1475	<b>1550</b>											
16.9-24	6	127	<b>W15L</b> (W14L)	1305	445	3861	585	30		1480	1570	1660	<b>1750</b>												
23.1-26	8	145	<b>DW20A</b>	1500	595	4419	665	30		2695	<b>2900</b>														
23.1-26	12	153	<b>DW20A</b>	1500	595	4419	665	30		2695	2900	3015	3135	3250	3385	3515	<b>3650</b>								
28L26	16	161	<b>DW25A</b> (DW23A)	1580	740	4662	705	30		3110	3330	3550	3715	3875	4025	4175	4325	4475	<b>4625</b>						
13.6-28	6	121	<b>W12</b> (W11)	1310	355	3872	585	30		1120	1175	1230	1285	1340	1395	<b>1450</b>									

Outside diameter (OD), section width (SW) are design dimensions in mm.  
 Rolling circumference (RC), static loaded radius (SLR) mm.  
 For field applications under high and sustained torque, the loads for 30 km/h apply.  
 Rim data in bold print is recommended rim, other rim data indicated are authorized.  
 (LI): Figures between parentheses ( ) indicate (ply rating - load index) of the tyre.

## Radial Industrial Tyres – The Modern Efficient Choice

More and more industrial tyre customers recognise and appreciate the advantages of fitting radial tyres over bias tyres.

Radial tyres have a significant advantage in durability, wear, fuel consumption, road comfort, puncture resistance and soil compaction resulting in more, reliable and cost effective operation of backhoeloaders, telescopic handlers and other industrial machines.

## Features and Benefits of Radial tyres

Features	Benefits
Uniform ground pressure distribution	<ul style="list-style-type: none"> <li>• Reduced tyre wear, longer treadlife, higher mileage</li> <li>• Regular wear, lower vibration level, better comfort</li> <li>• Less soil compaction, better flotation</li> <li>• Better traction</li> </ul>
Significantly lower rolling resistance	<ul style="list-style-type: none"> <li>• Lower fuel consumption</li> </ul>
Improved puncture resistance	<ul style="list-style-type: none"> <li>• Improved durability, more reliability in service</li> </ul>
Better sidewall deflection	<ul style="list-style-type: none"> <li>• Superior driving comfort</li> </ul>

Bias Size	Recommended Radial Size	RC	OD
12.5/80-18	320/80R18	2,890	969
	340/80R18	3,011	1,003
15.5/70-18	400/70R18	3,019	1,017
12.5-20	340/80R20	3,160	1,055
16.0/70-20	400/70R20	3,181	1,067
14.5-20	420/75R20	3,384	1,138
16.5/75-20			
16.0/70-24	400/70R24	3,540	1,182
15.5/80-24	400/80R24	3,740	1,250
16.9-24	440/80R24	3,923	1,314
17.5L-24	460/70R24	3,760	1,232
19.5L-24	500/70R24	3,917	1,310
18.4-26	480/80R26	4,267	1,428
16.9-28	440/80R28	4,240	1,419
19.5L-28	500/70R28		1,411

RC= Rolling Circumference (mm)  
 OD= Outside diameter (mm)  
 When refitting your equipment with different size tyres please check recommended rims, load pressure tables and technical details in the technical range brochure.



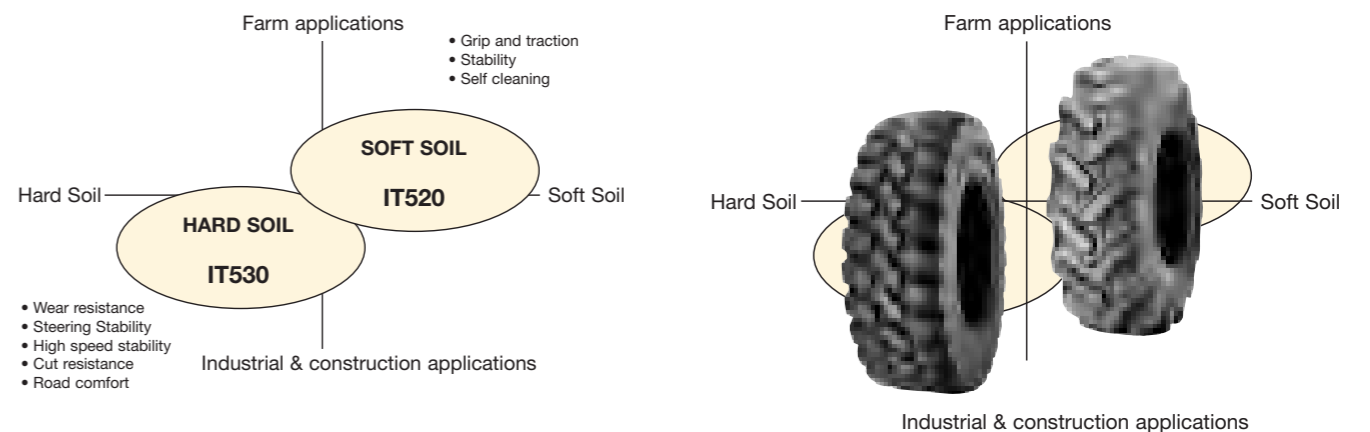
## Goodyear IT520 & IT530

Goodyear has strongly supported this move to radial tyres by designing 2 modern radial industrial tyre lines IT520 and IT530.

The IT520 with its modern reinforced lug design is suited ideally for extended wear operation on wet and soft soils where good traction is required. The 3 section block - lug pattern of the IT530 is very rugged and best suited for hard dry soils and for hard surfaces. The IT530 improves ride comfort and superior lateral tread stability.

The IT520 and IT530 size range is continuously extended to cover vast range of equipment and usages.

SOFT SOIL		HARD SOIL	
IT520		IT530	
			
Size	LI/SS	Size	LI/SS
320/80R18IND	134A8	320/80R18IND	134A8
340/80R18IND	136A8	340/80R18IND	136A8
400/70R18IND	147A8	400/70R18IND	147A8
340/80R20IND	144A8		
400/70R20IND	149A8	400/70R20IND	149A8
420/75R20IND	160A8		
		400/70R24IND	158A8
400/80R24IND	156A8		
400/80R24IND	162A8		
440/80R24IND	154A8	440/80R24IND	154A8
460/70R24IND	152A8		
500/70R24IND	157A8	500/70R24IND	157A8
480/80R26IND	160A8	480/80R26IND	160A8
440/80R28IND	156A8	440/80R28IND	156A8
500/70R28IND	159A8	500/70R28IND	159A8



## Features & Benefits

- Radial construction : longer tread life and better comfort
- Lug design : excellent soft ground traction
- Reinforced lugs : extra durability and tread life
- Wide size range : for small construction equipment and specialist agricultural machines



## IT520 - Technical Data

Size	LI/SS	Recc Rim (Authorized)	OD	SW	RC	SLR	Contents (Litres) @75%	Max Speed (km/h)	Load (kg)/Inflation Pressure (bar)																																																																																																																																																									
									1.0	1.2	1.4	1.6	1.8	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.4	3.6	3.8	4.0	4.2	4.4	4.6	4.8	5.0																																																																																																																																					
320/80R18 (12.5/80-18)	134A8	W10 (W9,11,W11)	969	319	2890	430	84	50	775	885	990	1075	1200	1320	1410	1500	1595	1730	1820	<b>1950</b>	40	850	975	1090	1180	1320	1450	1550	1650	1750	1900	2000	<b>2120</b>	30	885	1015	1135	1225	1375	1510	1610	1715	1820	1975	2080	<b>2205</b>	20	925	1065	1190	1285	1440	1580	1690	1800	1910	2070	2180	<b>2310</b>	10	1065	1220	1365	1475	1650	1815	1940	2065	2190	2375	2500	<b>2650</b>	10*	1275	1465	1635	1770	1980	2175	2325	2475	2625	2850	3000	<b>3180</b>	0	1955	2245	2505	2715	3035	3335	3565	3795	4025	4370	4600	<b>4875</b>																																																																
									50	990	1075	1170	1275	1365	1455	1545	1640	1730	1820	1930	<b>2060</b>	40	1090	1180	1285	1400	1500	1600	1700	1800	1900	2000	2120	<b>2240</b>	30	1135	1225	1335	1455	1560	1665	1770	1870	1975	2080	2205	<b>2330</b>	20	1190	1285	1400	1525	1635	1745	1855	1960	2070	2180	2310	<b>2440</b>	10	1365	1475	1605	1750	1875	2000	2125	2250	2375	2500	2650	<b>2800</b>	10*	1635	1770	1930	2100	2250	2400	2550	2700	2850	3000	3180	<b>3360</b>	0	2505	2715	2955	3220	3450	3680	3910	4140	4370	4600	4875	<b>5150</b>																																																															
									50	965	1105	1240	1365	1455	1595	1730	1820	1930	2095	2210	2345	2410	2550	2730	<b>2800</b>	40	1060	1215	1360	1500	1600	1750	1900	2000	2120	2300	2430	2575	2650	2800	3000	<b>3075</b>	30	1100	1265	1415	1560	1665	1820	1975	2080	2205	2390	2525	2680	2755	2910	3120	<b>3200</b>	20	1155	1325	1480	1635	1745	1910	2070	2180	2310	2505	2650	2805	2890	3050	3270	<b>3350</b>	10	1325	1520	1700	1875	2000	2190	2375	2500	2650	2875	3040	3220	3315	3500	3750	<b>3845</b>	10*	1590	1825	2040	2250	2400	2625	2850	3000	3180	3450	3645	3865	3975	4200	4500	<b>4615</b>	0	2440	2795	3130	3450	3680	4025	4370	4600	4875	5290	5590	5925	6095	6440	6900	<b>7075</b>																																			
									50	990	1105	1200	1320	1410	1500	1595	1730	1820	1930	2040	2180	2210	2345	2480	<b>2575</b>	40	1090	1215	1320	1450	1550	1650	1750	1900	2000	2120	2240	2360	2430	2575	2725	<b>2800</b>	30	1135	1265	1375	1510	1610	1715	1820	1975	2080	2205	2330	2455	2525	2680	2835	<b>2910</b>	20	1190	1325	1440	1580	1690	1800	1910	2070	2180	2310	2440	2570	2650	2805	2970	<b>3050</b>	10	1365	1520	1650	1815	1940	2065	2190	2375	2500	2650	2800	2950	3040	3220	3405	<b>3500</b>	10*	1635	1825	1980	2175	2325	2475	2625	2850	3000	3180	3360	3540	3645	3865	4090	<b>4200</b>	0	2505	2795	3035	3335	3565	3795	4025	4370	4600	4875	5150	5430	5590	5925	6270	<b>6440</b>																																			
									400/70R18 (15.5/70-18)	147A8	13 (12,12SDC) (13.00)	1017	404	3019	453	115	50	965	1105	1240	1365	1455	1595	1730	1820	1930	2095	2210	2345	2410	2550	2730	<b>2800</b>	40	1060	1215	1360	1500	1600	1750	1900	2000	2120	2300	2430	2575	2650	2800	3000	<b>3075</b>	30	1100	1265	1415	1560	1665	1820	1975	2080	2205	2390	2525	2680	2755	2910	3120	<b>3200</b>	20	1155	1325	1480	1635	1745	1910	2070	2180	2310	2505	2650	2805	2890	3050	3270	<b>3350</b>	10	1325	1520	1700	1875	2000	2190	2375	2500	2650	2875	3040	3220	3315	3500	3750	<b>3845</b>	10*	1590	1825	2040	2250	2400	2625	2850	3000	3180	3450	3645	3865	3975	4200	4500	<b>4615</b>	0	2440	2795	3130	3450	3680	4025	4370	4600	4875	5290	5590	5925	6095	6440	6900	<b>7075</b>																											
50	990	1105	1200	1320	1410	1500	1595	1730										1820	1930	2040	2180	2210	2345	2480	<b>2575</b>	40	1090	1215	1320	1450	1550	1650	1750	1900	2000	2120	2240	2360	2430	2575	2725	<b>2800</b>	30	1135	1265	1375	1510	1610	1715	1820	1975	2080	2205	2330	2455	2525	2680	2835	<b>2910</b>	20	1190	1325	1440	1580	1690	1800	1910	2070	2180	2310	2440	2570	2650	2805	2970	<b>3050</b>	10	1365	1520	1650	1815	1940	2065	2190	2375	2500	2650	2800	2950	3040	3220	3405	<b>3500</b>	10*	1635	1825	1980	2175	2325	2475	2625	2850	3000	3180	3360	3540	3645	3865	4090	<b>4200</b>	0	2505	2795	3035	3335	3565	3795	4025	4370	4600	4875	5150	5430	5590	5925	6270	<b>6440</b>																																			
50	1020	1140	1275	1410	1545	1640	1775	1930										2040	2150	2275	2410	2550	2640	2800	<b>3000</b>	40	1120	1250	1400	1550	1700	1800	1950	2120	2240	2360	2500	2650	2800	2900	3075	<b>3250</b>	30	1165	1300	1455	1610	1770	1870	2030	2205	2330	2455	2600	2755	2910	3015	3200	<b>3380</b>	20	1220	1365	1525	1690	1855	1960	2125	2310	2440	2570	2725	2890	3050	3160	3350	<b>3545</b>	10	1400	1565	1750	1940	2125	2250	2440	2650	2800	2950	3125	3315	3500	3625	3845	<b>4065</b>	10*	1680	1875	2100	2325	2550	2700	2925	3180	3360	3540	3750	3975	4200	4350	4615	<b>4875</b>	0	2575	2875	3220	3565	3910	4140	4485	4875	5150	5430	5750	6095	6440	6670	7075	<b>7475</b>																																			
50	1170	1320	1455	1640	1775	1930	2040	2210										2345	2480	2640	2800	2960	3050	3230	3450	3550	3685	3820	3960	<b>4125</b>	40	1285	1450	1600	1800	1950	2120	2240	2430	2575	2725	2900	3075	3250	3350	3550	3750	3900	4050	4200	4350	<b>4500</b>	30	1335	1510	1665	1870	2030	2205	2330	2525	2680	2835	3015	3200	3380	3485	3690	3900	4055	4210	4370	4525	<b>4680</b>	20	1400	1580	1745	1960	2125	2310	2440	2650	2805	2970	3160	3350	3545	3650	3870	4090	4250	4415	4580	4740	<b>4905</b>	10	1605	1815	2000	2250	2440	2650	2800	3040	3220	3405	3625	3845	4065	4190	4440	4690	4875	5065	5250	5440	<b>5625</b>	10*	1930	2175	2400	2700	2925	3180	3360	3645	3865	4090	4350	4615	4875	5025	5325	5625	5850	6075	6300	6525	<b>6750</b>	0	2955	3335	3680	4140	4485	4875	5150	5590	5925	6270	6670	7075	7475	7705	8165	8625	8970	9315	9660	10005	<b>10350</b>
50	1170	1320	1455	1640	1775	1930	2040	2210										2345	2480	2640	2800	2960	3050	3230	3450	3550	3685	3820	3960	<b>4125</b>	40	1285	1450	1600	1800	1950	2120	2240	2430	2575	2725	2900	3075	3250	3350	3550	3750	3900	4050	4200	4350	<b>4500</b>	30	1335	1510	1665	1870	2030	2205	2330	2525	2680	2835	3015	3200	3380	3485	3690	3900	4055	4210	4370	4525	<b>4680</b>	20	1400	1580	1745	1960	2125	2310	2440	2650	2805	2970	3160	3350	3545	3650	3870	4090	4250	4415	4580	4740	<b>4905</b>	10	1605	1815	2000	2250	2440	2650	2800	3040	3220	3405	3625	3845	4065	4190	4440	4690	4875	5065	5250	5440	<b>5625</b>	10*	1930	2175	2400	2700	2925	3180	3360	3645	3865	4090	4350	4615	4875	5025	5325	5625	5850	6075	6300	6525	<b>6750</b>	0	2955	3335	3680	4140	4485	4875	5150	5590	5925	6270	6670	7075	7475	7705	8165	8625	8970	9315	9660	10005	<b>10350</b>

Size	LI/SS	Recc Rim (Authorized)	OD	SW	RC	SLR	Contents (Litres) @75%	Max Speed (km/h)	Load (kg)/Inflation Pressure (bar)																																																		
									0.8	1.0	1.4	1.8	2.2	2.6	3.0	3.2	3.5	3.8	4.1																																								
445/70R24 MPT***	151G	W14L (W15L)	1246	455	3751	558	206	90	1180	1360	1700	2020	2360	2725	3075	3250	<b>3450</b>	40	1265	1455	1820	2160	2525	2915	3290	3480	<b>3690</b>	30	1355	1565	1955	2325	2715	3135	3535	3740	<b>3970</b>	20	1595	1835	2295	2725	3185	3680	4150	4390	<b>4660</b>	10	1920	2180	2700	3220	3740	4260	4780	5040	5430	5820	<b>6210</b>
									50	1240	1410	1545	1730	1875	2040	2210	2360	2480	2640	2800	3000	3140	3230	3415	<b>3650</b>	40	1360	1550	1700	1900	2060	2240	2430	2575	2725	2900	3075	3250	3450	3550	3750	<b>4000</b>	30	1415	1610	1770	1975	2140	2330	2525	2680	2835	3015						







## Industrial Sure Grip & Industrial Sure Grip Tractor

- For construction vehicles needing maximum grip



## Sure Grip Implement

- For all-terrain forklift trucks
- Back-hoes and material handlers in soft soil



## Sure Grip Traction Implement

- For small machines and cultivators

### Industrial Sure Grip Technical Data

Size	PR	LI	Recc. Rim (Authorised)	OD	SW	RC	SLR	Max. Speed (km/h)	Load (kg)/Inflation Pressure (bar)											
									1.0	1.5	1.7	2.0	2.2	2.6	2.9	3.0	3.3	3.4	3.75	
10.5-20 MPT	10	134	<b>9</b> (9SDC)	955	276	2865	444	40	940	1175	1270	1415	1510	1680	1770	1800	1920	1960	<b>2120</b>	
12.5-20 MPT	10	135	<b>11</b> (11SDC,12SDC,12)	1040	330	3120	480	40	1120	1385	1490	1650	1755	1970	2130	<b>2180</b>				
14.9-24 IND	12	145	<b>W13</b> (W11,W12)	1225	375	3641	565	40	1325	1810	2000	2225	2390	2715	<b>2900</b>					
16.9-24 IND	12	149	<b>W15L</b> (W14L)	1285	430	3819	580	40	1650	2240	2445	2765	3000	<b>3250</b>						
16.9-30 IND	10	149	<b>W15L</b> (W14L)	1450	431	4310	663	40	1950	2500	2750	3085	<b>3250</b>							
16.9-30 IND	14	154	<b>W15L</b> (W14L)	1450	431	4310	663	40	1950	2500	2750	3085	3250	3550	<b>3750</b>					

### Industrial Sure Grip Tractor Technical Data

Size	PR	LI	Recc. Rim (Authorised)	OD	SW	RC	SLR	Max. Speed (km/h)	Load (kg)/Inflation Pressure (bar)												
									1.0	1.5	1.7	2.0	2.2	2.6	2.9	3.0	3.3	3.4	3.75		
16.9-28 IND	12	152	<b>W15L</b> (W14L)	1395	440	4144	630	40	1760	2430	2665	2985	3150	<b>3550</b>							
16.9-34 IND	10	151	<b>W15L</b> (W14L)	1544	436	4643	709	40	2065	2650	2900	3250	<b>3450</b>								

### Sure Grip Implement Technical Data

Size	PR	LI	Recc. Rim (Authorised)	OD	SW	RC	SLR	Max. Speed (km/h)	Load (kg)/Inflation Pressure (bar)											
									1.5	1.7	1.9	2.3	2.5	2.8	3.0	3.1	3.3	3.5	3.7	4.0
10.5/80-18	FR 10	131	<b>W9</b> (9,W8)	906	275	2735	415	30	1120	1205	1290	1455	1540	1665	1750	1780	1835	1895	<b>1950</b>	
	DW 10	119						30	785	840	900	1015	1070	1160	1215	1235	1275	1320	<b>1360</b>	
12.5/80-18	FR 10	139	<b>W9</b> (11)	982	309	2950	437	30	1550	1665	1780	2005	2120	2275	2380	<b>2430</b>				
	DW 10	126						30	1085	1170	1250	1415	1500	1600	1665	<b>1700</b>				
16.0/70-20	FR 10	147	<b>13</b> (12SDC,13SDC,14)	1090	409	3278	479	30	2235	2400	2565	2905	<b>3075</b>							
	DW 10	135						30	1565	1680	1795	2050	<b>2180</b>							
16.0/70-20	FR 14	154	<b>13</b> (12SDC,13SDC,14)	1090	409	3278	479	30	2235	2400	2565	2905	3075	3280	3415	3480	3615	<b>3750</b>		
	DW 14	142						30	1565	1680	1795	2050	2180	2320	2415	2460	2555	<b>2650</b>		
15.5/80-24	FR 12	157	<b>W12</b> (W13,W14L)	1279	383	3836	564	30	2730	2940	3150	3550	3750	3975	<b>4125</b>					
	DW 12	145						30	1910	2075	2240	2515	2650	2800	2900					
15.5/80-24	FR 16	163	<b>W12</b> (W13,W14L)	1279	383	3836	564	30	2730	2940	3150	3550	3750	3975	4125	4200	4350	4500	4650	<b>4875</b>
	DW 16	151						30	1910	2075	2240	2515	2650	2800	2900	2950	3050	3150	3270	<b>3450</b>
16.5/85-24	FR 8	154	<b>W13</b> (W14L,W15L)	1338	413	4010	580	30	3255	3505	<b>3750</b>									
	DW 8	142						30	2280	2465	<b>2650</b>									
16.5/85-24	FR 14	165	<b>W13</b> (W14L,W15L)	1338	413	4010	580	30	3255	3505	3750	4250	4450	4750	4910	4990	<b>5150</b>			
	DW 14	153						30	2280	2465	2650	3000	3140	3350	3470	3530	<b>3650</b>			
16.5/85-28	FR 10	159	<b>W13</b> (W14L,W15L)	1418	406	4247	627	30	3375	3625	3875	<b>4375</b>								
	DW 10	147						30	2365	2545	2725	<b>3075</b>								

### Sure Grip Traction Implement Technical Data

Size	PR	LI	Recc. Rim (Authorised)	OD	SW	RC	SLR	Max. Speed (km/h)	Load (kg)/Inflation Pressure (bar)																		
									1.5	1.6	1.7	1.8	1.9	2.0	2.1	2.2	2.3	2.4	2.5	2.6	2.7	2.8	2.9	3.0	3.1	3.2	3.3
7.50-16	FR 8	112	<b>5.50F</b> (4.50E,5K,5.00F) (6.00F,6LB)	800	210	2371	360	40	710	735	760	780	805	830	855	875	900	920	945	965	990	1010	1030	1055	1075	1100	<b>1120</b>
	DW 8	99						40	500	515	535	550	565	580	600	615	630	645	660	675	690	705	715	730	745	760	<b>775</b>
8.25-16	FR 6	110	<b>6.00F</b> (5.00F,5.50F)	848	229	2564	392	40	855	875	900	930	955	980	1010	1035	<b>1060</b>										
	DW 6	98						40	600	615	635	655	675	690	710	730	<b>750</b>										
21.5L-16.1	FR 14	152	<b>18</b>	1105	550	3268	470	40	2565	2675	1785	2890	3000	3090	3185	3275	3365	3460	<b>3550</b>								
	DW 14	140						40	1795	1875	1960	2040	2120	2185	2245	2310	2375	2435	<b>2500</b>								



Outside diameter (OD), section width (SW) are design dimensions in mm.  
 Rolling circumference (RC), static loaded radius (SLR) mm.  
 For field applications under high and sustained torque, the loads for 30 km/h apply.  
 Rim data in bold print is recommended rim, other rim data indicated are authorized.  
 FR = free rolling  
 DW = driven wheel

Contact your local Goodyear representative for tyre availability.



## Sure Grip Industrial Traction Drive

- For diggers working in very arduous conditions



## Sure Grip Lug

- For construction vehicles in variable conditions.



## Traction Implement

- Low aspect ratio tyre for industrial work



## Sure Grip Industrial Traction Drive/Sure Grip Industrial Implement Technical Data

Size	PR	LI	Recc. Rim (Authorised)	OD	SW	RC	SLR	Max. Speed (km/h)	Load (kg)/Inflation Pressure (bar)												
									1.0	1.2	1.4	1.5	1.7	1.9	2.1	2.2	2.5	2.6			
18.4-26 IND	12	156	<b>W16L</b> (W15L)	1440	467	4335	645	40	2130	2390	2650	2765	3000	3225	3450	3590	<b>4000</b>				
16.9-28 IND	12	152	<b>W15L</b> (W14L)	1411	429	4249	644	40	1760	2030	2295	2430	2665	2900	3065	3150	3450	<b>3550</b>			
16.9-30 IND	10	149	<b>W15L</b> (W14L)	1460	429	4394	668	40	1950	2170	2390	2500	2750	3000	3165	<b>3250</b>					
									<b>1.5</b>	<b>1.6</b>	<b>1.7</b>	<b>1.8</b>	<b>1.9</b>	<b>2.0</b>	<b>2.1</b>	<b>2.2</b>	<b>2.3</b>	<b>2.4</b>			
16.5/85-28 FR	10	159	<b>W13</b> (W14L, W15L)	1418	435	4247	627	30	3375	3500	3625	3750	3875	4000	4125	4250	<b>4375</b>				
		DW10						30	2365	2455	2545	2635	2725	2815	2900	2990	<b>3075</b>				

## Sure Grip Lug Technical Data

Size	PR	LI	Recc. Rim (Authorised)	OD	SW	RC	SLR	Max. Speed (km/h)	Load (kg)/Inflation Pressure (bar)															
									1.5	1.8	2.0	2.1	2.3	2.5	2.8	2.9	3.0	3.1	3.2	3.3	3.4	3.5	3.6	3.7
10.5/80-18 FR	10	131	<b>W9</b> (9, W8)	906	277	2735	410	30	1120	1246	1330	1370	1455	1540	1665	1710	1750	1780	1805	1835	1865	1895	1920	<b>1950</b>
		DW						30	785	870	930	955	1015	1070	1160	1185	1215	1235	1255	1275	1300	1320	1340	<b>1360</b>
12.5/80-18 FR	10	139	<b>W9</b> (11)	982	310	2950	437	30	1550	1720	1835	1890	2005	2120	2275	2325	2380	<b>2430</b>						
		DW						30	1085	1210	1295	1335	1415	1500	1600	1635	1665	<b>1700</b>						
16.0/70-20 FR	10	147	<b>13</b> (12SDC, 13SDC, 14)	1095	408	3293	485	30	2235	2485	2650	2735	2905	<b>3075</b>										
		DW						30	1565	1735	1850	1915	2050	<b>2180</b>										
									<b>1.0</b>	<b>1.3</b>	<b>1.5</b>	<b>1.7</b>	<b>1.9</b>	<b>2.1</b>	<b>2.3</b>	<b>2.5</b>	<b>2.6</b>	<b>2.8</b>	<b>2.9</b>					
18.4-30 IND	14	160	<b>W16L</b> (W15L)	1495	468	4444	691	40	2265	2665	2915	3150	3450	3750	4000	4250	4315	4440	<b>4500</b>					

## Traction Implement Technical Data

Size	PR	LI	Recc. Rim (Authorised)	OD	SW	RC	SLR	Max. Speed (km/h)	Load (kg)/Inflation Pressure (bar)													
									1.5	1.6	1.7	1.8	1.9	2.0	2.1	2.2	2.3	2.4	2.5	2.6	2.7	2.8
550/60-22.5 FR	16	167	<b>16</b>	1232	548	3697	520	30	3680	3840	3995	4155	4310	4470	4625	4745	4860	4980	5095	5195	5330	<b>5450</b>
		DW						30	2575	2690	2800	2915	3025	3140	3250	33340	3430	3520	3605	3695	3785	<b>3875</b>

Outside diameter (OD), section width (SW) are design dimensions in mm.  
 Rolling circumference (RC), static loaded radius (SLR) mm.  
 For field applications under high and sustained torque, the loads for 30 km/h apply.  
 Rim data in bold print is recommended rim, other rim data indicated are authorized.  
 FR = free rolling  
 DW = driven wheel



## FS44 Features & Benefits

- Radial construction : longer tread life and better comfort
- Combination rib/lug design providing :
  - \* Improved lateral stability in wet conditions
  - \* Excellent tread life
- Reinforced carcass construction:
  - \* Excellent durability
  - \* Trouble free performance
  - \* Increased speed capability
- Round shoulder design: excellent soil protection



### FS44 Technical Data

Size	LI/SS	Recc Rim (Authorized)	OD	SW	RC	SLR	Contents (Litres) @75%	Max Speed (km/h)	Load (kg)/Inflation Pressure (bar)							
									0.8	1.2	1.6	2.0	2.4	2.8	3.0	
550/60R22.5 154D	16.00	165A8	1232	530	3657	550	250	70	1455	1820	2150	2480	2800	3140	<b>3415</b>	
									1600	2000	2360	2725	3075	3450	<b>3750</b>	
									1710	2140	2525	2915	3290	3690	<b>4015</b>	
									50	1935	2420	2855	3295	3720	4175	<b>4540</b>
									40	2175	2720	3210	3705	4180	4690	<b>5150</b>
									30	2415	3020	3565	4115	4645	5210	<b>5665</b>
									20	2640	3300	3895	4495	5075	5695	<b>6190</b>
									10	2880	3600	4250	4905	5535	6210	<b>6750</b>

Outside diameter (OD), section width (SW) are design dimensions in mm.  
 Rolling circumference (RC), static loaded radius (SLR) mm.  
 For field applications under high and sustained torque, the loads for 30 km/h apply.  
 Rim data in bold print is recommended rim, other rim data indicated are authorized.



## FS24 Features & Benefits

- Low rolling resistance
- Excellent protection against punctures provided by KEVLAR belt
- Smooth running on the road
- Long life
- Very good stability due to large contact surface with the ground



### FS24 Technical Data

Size	LI/SS	Recc Rim (Authorized)	OD	SW	SLR	Contents (Litres) @75%	Max Speed (km/h)	Load (kg)/Inflation Pressure (bar)																					
								1.0	1.4	1.6	1.8	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.4	3.6	3.8	4.0	4.2	4.4	4.6	4.8	5.0	5.2	5.4
340/65R18 136DW	148FR	11	896	334	400	79	40FR	1180	1360	1450	1550	1600	1700	1800	1900	1950	2060	2180	2240	2300	2460	2500	2575	2650	2800	2900	3000	3075	<b>3150</b>
								40DW	825	950	1000	1090	1120	1180	1250	1320	1360	1450	1500	1550	1600	1700	1750	1800	1850	1950	2000	2120	2180
400/70R20 146DW	158FR	13	1084	415	482	139	40FR	1600	1850	1950	2120	2240	2360	2500	650	2725	2900	3000	3150	3250	3350	3550	3650	3750	3875	4125	<b>4250</b>		
								40DW	1120	1285	1360	1500	1550	1650	1750	1850	1900	2000	2120	2240	2300	2360	2500	2575	2650	2725	2900	<b>3000</b>	



Contact your local Goodyear representative for tyre availability.



**Sure Grip Lug**

- For construction vehicles in variable conditions/uses



**Industrial Rib**

- For non-driven axles of industrial machines



**Super Flotation**

- Large volume of air
- Minimal disturbance of furrow walls
- Good wear resistance



**Traction Implement**

- For vehicles requiring maximum stability
- (See Bias Industrial Traction Section for Technical Data - Page 43).*



**AM Implement**

- Versatile for road & field
- Good steering on hillsides
- Cut resistant carcass



**Laborer**

- A rugged performer in demanding applications
- (See Bias Front Free Rolling Section for Technical Data - Page 45).*

## Sure Grip Lug Technical Data

Size	PR	LI	Recc Rim (Authorized)	OD	SW	RC	SLR	Max Speed (km/h)	Load (kg)/Inflation Pressure (bar)					
									1.5	1.6	1.7	1.8	1.9	2.0
500/60-22.5 FR	10	153	<b>16</b>	1168	495	3500	500	30	3105	3215	3325	3430	3540	<b>3650</b>
DW	10	141						30	2175	2255	2335	2415	2495	<b>2575</b>

## Industrial Rib Technical Data

Size	PR	LI	Recc Rim (Authorized)	OD	SW	SLR	Max Speed (km/h)	Load (kg)/Inflation Pressure (bar)																		
								1.5	1.6	1.7	1.8	1.9	2.0	2.1	2.2	2.3	2.4	2.5	2.6	2.7	2.8	2.9	3.0	3.1	3.2	3.3
400/60-15.5 FR	14	141	<b>13</b>	839	390	340	30	1660	1710	1760	1810	1855	1905	1955	2005	2055	2105	2150	2200	2250	2300	2355	2410	2465	2520	<b>2575</b>
DW	14	128	(11.75)				30	1160	1200	1235	1275	1310	1350	1385	1425	1460	1500	1535	1575	1610	1650	1680	1710	1740	1770	<b>1800</b>

## Super Flotation Technical Data

Size	PR	LI	Recc Rim (Authorized)	OD	SW	SLR	Max Speed (km/h)	Load (kg)/Inflation Pressure (bar)																		
								1.5	2.0	2.3	2.6	3.0	3.3	3.6	3.8	4.3	4.5	4.9	5.3							
10.5/65-16 FR	10	123	<b>W9</b>	765	262	351	30	870	1015	1105	1195	1315	1400	1490	<b>1550</b>											
			(W8L)																							
10.5/65-16 FR	14	130	<b>W9</b>	765	262	351	30	870	1015	1105	1195	1315	1400	1490	1550	1660	1700	1800	<b>1900</b>							
			(W8L)																							
13.0/65-18 FR	12	138	<b>11</b>	900	321	412	30	1380	1640	1800	1940	2120	2240	<b>2360</b>												
			(W8L)																							
13.0/65-18 FR	16	144	<b>11</b>	900	321	412	30	1380	1640	1800	1940	2120	2240	2360	2420	2575	2650	<b>2800</b>								
			(W8L)																							

## AM Implement Technical Data

Size	PR	LI	Recc Rim (Authorized)	OD	SW	SLR	Max Speed (km/h)	Load (kg)/Inflation Pressure (bar)																		
								1.5	2.5	2.6	2.7	2.8	3.0	3.1	3.4	3.7	3.9	4.1	4.3	4.7	4.8	4.9	5.4			
7.00-12 FR	6	95	<b>4.25</b>	650	190	308	30	505	<b>690</b>																	
10.0/80-12 FR	8	116	<b>W9</b>	706	245	304	30	825	1110	1130	1155	1180	1225	<b>1250</b>												
			(7)																							
10.0/75-15.3 FR	8	119	<b>9</b>	761	258	343	30	900	1180	1210	1240	1270	1330	<b>1360</b>												
10.0/75-15.3 FR	10	123	<b>9</b>	761	258	343	30	900	1180	1210	1240	1270	1330	1360	1430	1505	<b>1550</b>									
10.0/75-15.3 FR	12	126	<b>9</b>	761	258	343	30	900	1180	1210	1240	1270	1330	1360	1430	1505	1550	1590	1625	<b>1700</b>						
11.5/80-15.3 FR	8	126	<b>9</b>	856	287	378	30	1190	1630	1665	<b>1700</b>															
11.5/80-15.3 FR	10	131	<b>9</b>	856	287	378	30	1190	1630	1665	1700	1735	1805	1845	<b>1950</b>											
11.5/80-15.3 FR	12	135	<b>9</b>	856	287	378	30	1190	1630	1665	1700	1735	1805	1845	1950	2050	2115	<b>2180</b>								
11.5/80-15.3 FR	14	139	<b>9</b>	856	287	378	30	1190	1630	1665	1700	1735	1805	1845	1950	2050	2115	2180	2250	2395	<b>2430</b>					
11.5/80-15.3 FR	16	141	<b>9</b>	856	287	378	30	1190	1630	1665	1700	1735	1805	1845	1950	2050	2115	2180	2250	2395	2430	2455	<b>2575</b>			
12.5/80-15.3 FR	14	142	<b>9</b>	889	307		30	1415	1875	1925	1970	2015	2105	2155	2290	2430	2505	2575	<b>2650</b>							
13.0/75-16 FR	10	135	<b>11</b>	900	336	400	30	1445	1945	1995	2040	2085	<b>2180</b>													
			(9,W9,W11)																							
15.0/55-17 FR	10	134	<b>13</b>	839	389	376	30	1510	2065	<b>2120</b>																
19.0/45-17 FR	144A6		<b>16</b>	866	491	390	30	1860	2535	2625	2710	<b>2800</b>														
10.5/80-18 FR	10	131	<b>W9</b>	885	270	393	30	1120	1540	1580	1625	1665	1750	1780	1865	<b>1950</b>										
12.5/80-18 FR	12	142	<b>W9</b>	966	310	430	30	1550	2120	2170	2225	2275	2380	2430	2540	<b>2650</b>										
			(11)																							
12.5/80-18 FR	16	148	<b>W9</b>	966	310	430	30	1550	2120	2170	2225	2275	2380	2430	2540	2650	2765	2885	3000	3100	3125	<b>3150</b>				
			(11)																							

FR = Free Rolling DW = Driven Wheel

Outside diameter (OD), section width (SW) are design dimensions in mm. Rolling circumference (RC), static loaded radius (SLR) mm. For field applications under high and sustained torque, the loads for 30 km/h apply. Rim data in bold print is recommended rim, other rim data indicated are authorized.

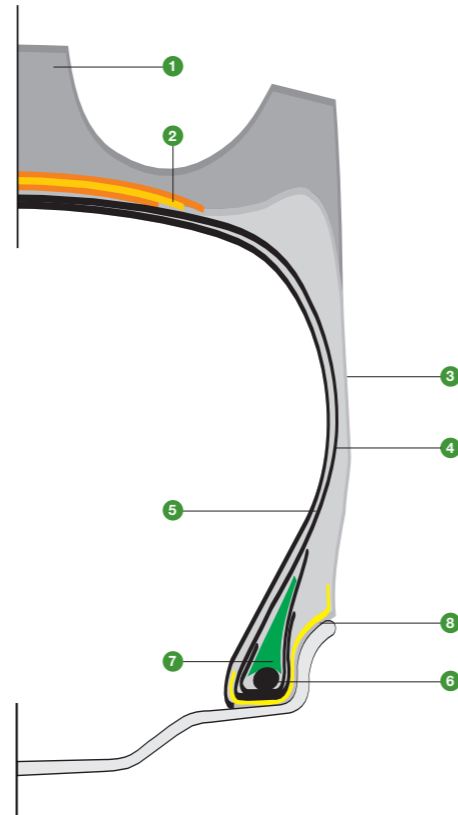


Contact your local Goodyear representative for tyre availability.

## Radial Farm Tyre

(Can be either tube-type or tubeless. The example illustrated here is a tubeless version).

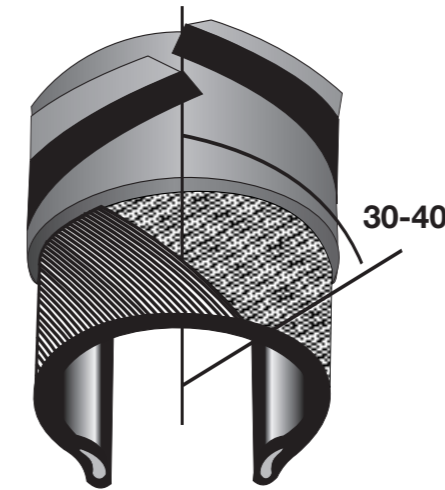
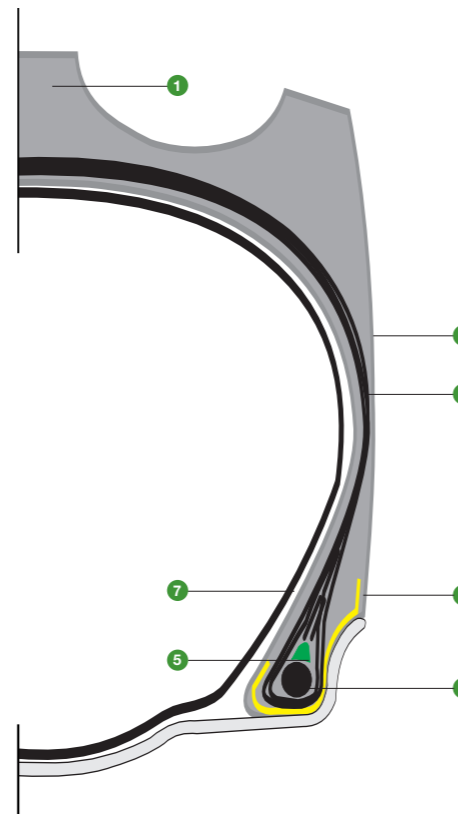
- 1 Tread:** Provides traction and wear and protects the carcass underneath.
- 2 Belt:** Multiple, low angle, cord layers provide strength to the tyre, stabilize the tread and prevent penetrations into the carcass.
- 3 Sidewall:** Provides protection for the plies and withstands flexing and weathering.
- 4 Ply:** The radial (90°) plies transmit all load, braking and steering forces between the wheel and the surface and withstand the burst loads of the tyre under operating pressure.
- 5 Innerliner:** A layer of rubber in tubeless tyres specially compounded to prevent loss of air.
- 6 Bead bundle:** The steel bead bundle properly seats and seals the tyre on the rim and maintains it in position.
- 7 Apexes:** Rubber fillers in the bead and lower sidewall area to provide a progressive transition from the stiff bead area into the flexible sidewall.
- 8 Chafer:** A layer of hard rubber that resists erosion of the bead zone by the rim flange.



## Bias (Crossply) Farm Tyre

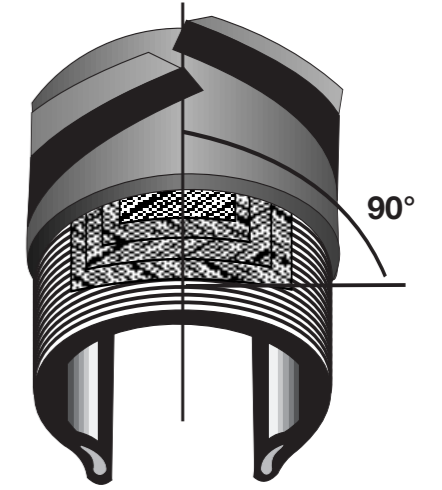
(Can be either tube-type or tubeless. The example illustrated here is a tube-type version).

- 1 Tread:** Provides traction and wear and protects the carcass underneath.
- 2 Sidewall:** Provides protection for the plies and withstands flexing and weathering.
- 3 Carcass:** The diagonal ply carcass transmits all load, braking and steering forces between the wheel and the surface and withstands the burst loads of the tyre under operating pressure.
- 4 Bead bundle:** The steel bead bundle properly seats and seals the tyre on the rim and maintains it in position.
- 5 Apexes:** Rubber fillers in the bead and lower sidewall area to provide a progressive transition from the stiff bead area into the flexible sidewall.
- 6 Chafer:** A layer of hard rubber coated fabric that resists erosion of the bead zone by the rim flange.
- 7 Tube:** A separate air chamber, compounded to prevent loss of air, inserted into tube-type tyres.



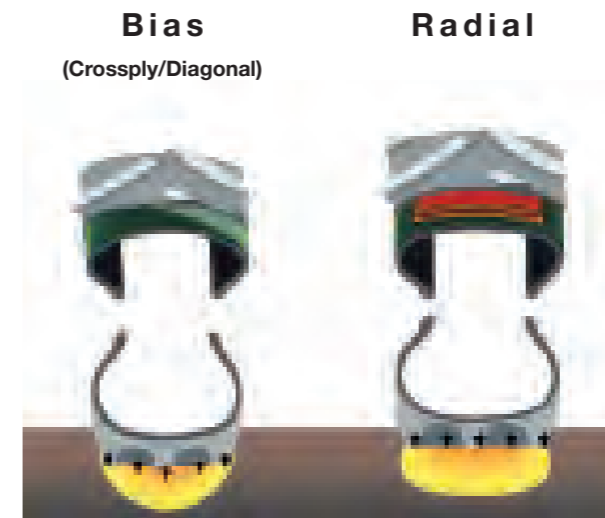
**Bias (Crossply/Diagonal)**

The reinforcing cords extend diagonally across the tyre from bead to bead at an angle of 30 to 40 degrees to the centreline of the tyre. Each successive ply or layer of body cord runs in the opposite direction which results in a criss-cross pattern.



**Radial**

The plies of reinforcing tyre cord extend from bead to bead at a 90 degree angle to the centreline of the tyre. Directly on top of the radial plies and under the tread is a full length belt made up of several plies of cord or steel. This belt runs circumferentially around the carcass. The cords are placed in the belt at a low angle of 15 to 25 degrees.



**Bias (Crossply/Diagonal)**

**Radial**

**Bias (Crossply/Diagonal)**

**Radial**

### CONSTRUCTION

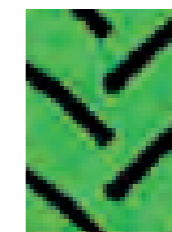
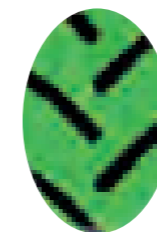
Simple	Sophisticated
Easy to repair	

### FOOTPRINT

Round shape	Square shape
Uneven pressure distribution	Even distribution
High soil compaction	Less soil penetration

### PERFORMANCE

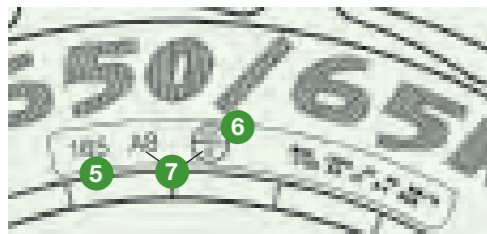
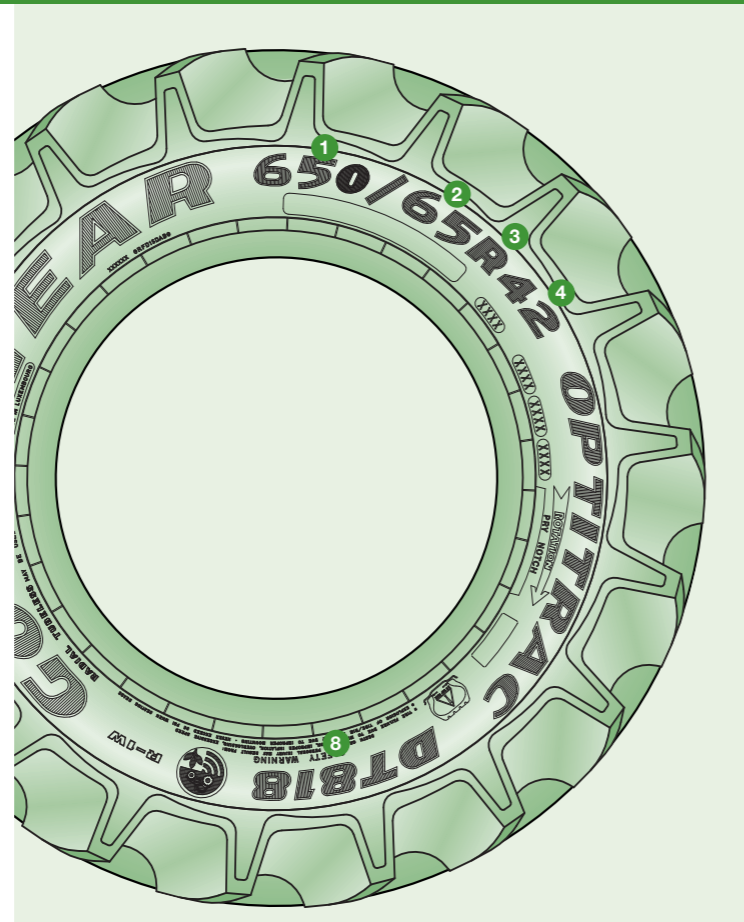
Flexible	Superior traction
Forgiving	Good stability
	Puncture resistant
	Low rolling resistance
	High mileage
	Good comfort
	Durable
	Even wear



## Tyre Markings

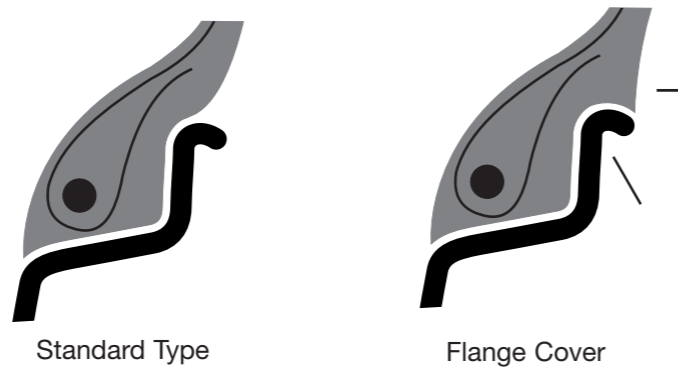
The position of the major tyre markings are as shown:

- 1 Tyre Section width (mm or inches)
- 2 Aspect ratio SH/SW
- 3 Radial construction (R=Radial)
- 4 Rim Diameter (inches)
- 5 Load Index 40 km/h (Max. load per tyre)
- 6 Load Index 50 km/h (Max. load per tyre)
- 7 Speed Symbol
- 8 Safety warning



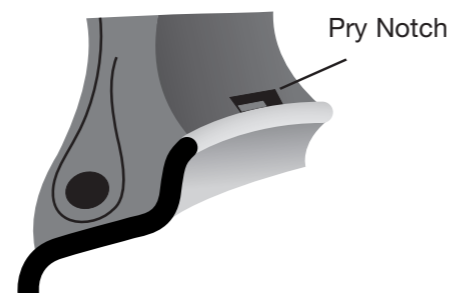
## Flange Cover

Goodyear was the first manufacturer to pioneer a bead-to-sidewall configuration which avoids the penetration of soil and foreign object between the rim and the tyre. The protection called flange cover has greatly reduced tyre breakdowns and damage.



## Pry Notch

The "pry notch" in the flange cover provides a convenient spot for the dismantling tool to get between tyre bead & rim without damage to the tyre.



## Tyre Dimension Definitions

Tyre companies throughout the world are members of regional tyre manufacturers' associations (ETRTO for Europe), which establish tyre dimensions and tolerances, load carrying capacities and inflation pressures for the different tyre categories and sizes. The basic tyre and rim dimension nomenclature is explained below:

**Outside Diameter (OD):** The diameter of an unloaded tyre, mounted on its recommended rim and inflated to recommended pressure.

**Section Width (SW):** The width of the inflated tyre section, excluding any lettering or decoration.

**Section Height (SH):** The distance from the bead seat to the outer tread contour of the inflated tyre - at centreline.

**Static Loaded Radius (SLR):** The standing height from the road surface to the axle centre under nominal tyre load/inflation conditions.

**Loaded Section Width (LSW):** The width of the loaded cross-section.

**Rim Width (RW):** The width of the rim measured from flange to flange.

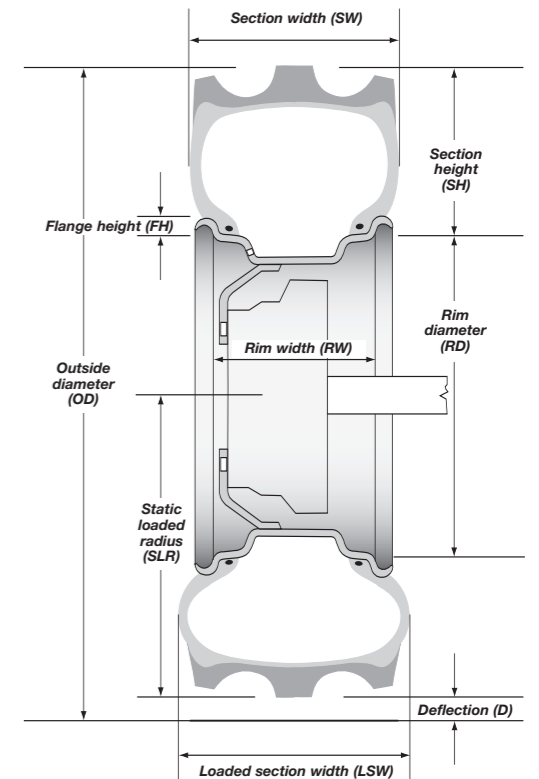
**Rim Diameter (RD):** The diameter of the rim measured from seat to seat.

**Flange Height (FH):** The height of the rim flange measured between the seat and the outer flange contour.

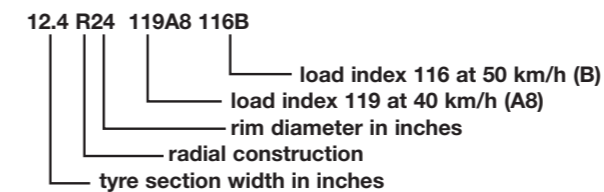
**Deflection (D):** The difference between one half the overall diameter minus SLR.

**Rolling Circumference (RC):** The distance a tyre travels in one revolution.

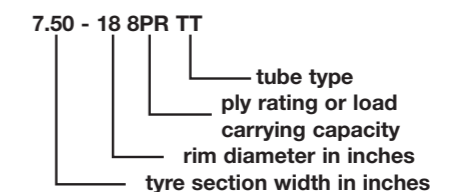
RC is given for normal load, inflation pressure and speed.



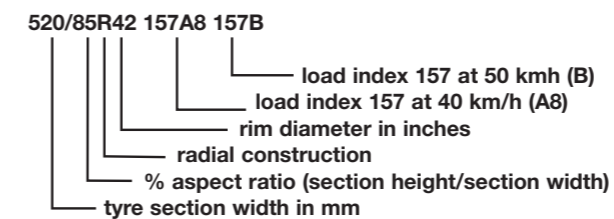
## Example of Traction Tyre Size Marking



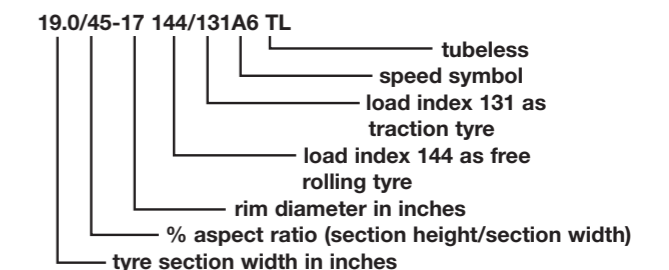
## Example of Front Wheel Tyre Size Marking



## Example of Traction Tyre Size Marking



## Example of Implement Tyre Size Marking



In the past, the load carrying capacity of a farm tyre was indicated by the Ply Rating. Through ETRTO (the European Tyre and Rim Technical Organisation), the tyre manufacturers have established more convenient parameters to determine tyre performance.

The parameters include the load index (LI) of the tyre as well as its speed symbol. The sidewall marking is illustrated.

The speed symbol indicates the speed at which a tyre can carry the load corresponding with its load index under specified service conditions.

## Speed Symbol

Speed Symbol	Speed (km/h)
A1	5
A2	10
A3	15
A4	20
A5	25
A6	30
A7	35
A8	40
B	50
C	60
D	65
E	70
F	80
G	90

For specific field and road conditions, please consult our load & inflation tables.

The load index indicates the maximum load a given tyre can carry at the maximum speed indicated by the speed symbol.

## The Load Index

LI	kg	LI	kg	LI	kg	LI	kg	LI	kg	LI	kg
50	190	78	425	106	950	134	2120	162	4750	190	10600
51	195	79	437	107	975	135	2180	163	4875	191	10900
52	200	80	450	108	1000	136	2240	164	5000	192	11200
53	206	81	462	109	1030	137	2300	165	5150	193	11500
54	212	82	475	110	1060	138	2360	166	5300	194	11800
55	218	83	487	111	1090	139	2430	167	5450	195	12100
56	224	84	500	112	1120	140	2500	168	5600	196	12500
57	230	85	515	113	1150	141	2575	169	5800	197	12800
58	236	86	530	114	1180	142	2650	170	6000	198	13250
59	243	87	545	115	1210	143	2725	171	6150	199	13600
60	250	88	560	116	1250	144	2800	172	6300		
61	257	89	580	117	1280	145	2900	173	6500		
62	265	90	600	118	1325	146	3000	174	6700		
63	272	91	615	119	1360	147	3075	175	6900		
64	280	92	630	120	1400	148	3150	176	7100		
65	290	93	650	121	1450	149	3250	177	7300		
66	300	94	670	122	1500	150	3350	178	7500		
67	307	95	690	123	1550	151	3450	179	7750		
68	315	96	710	124	1600	152	3550	180	8000		
69	325	97	730	125	1650	153	3650	181	8250		
70	335	98	750	126	1700	154	3750	182	8500		
71	345	99	775	127	1750	155	3875	183	8750		
72	355	100	800	128	1800	156	4000	184	9000		
73	365	101	825	129	1850	157	4125	185	9250		
74	375	102	850	130	1900	158	4250	186	9500		
75	387	103	875	131	1950	159	4375	187	9750		
76	400	104	900	132	2000	160	4500	188	10000		
77	412	105	925	133	2060	161	4625	189	10300		

## Tyre and Rim Association (T&RA) Industry Tyre Type Codes

TRACTOR STEERING WHEEL TYRES	
F-1	Agricultural Single Rib Tread
F-2-M	Agricultural Multiple-Rib Tread
F-2	Agricultural Multiple-Rib Tread
F-3	Industrial Multiple-Rib Tread
REAR TRACTOR TYRES	
R-1	Drive Wheel, Regular Tread
R-1W	Drive Wheel, Wet Traction Tread
R-2	Cane and Rice, Drive Wheel, Deep Tread
R-3	Drive Wheel, Shallow Tread
R-4	Industrial Tractor, Drive Wheel, Intermediate Tread
HF-1	High Flotation, Shallow Tread
HF-2	High Flotation, Regular Lug Tread
HF-3	High Flotation, Deep Lug Tread
HF-4	High Flotation, Extra Deep Tread

IMPLEMENT TYRES	
I-1	Rib Tread
I-2	Moderate Traction Implement
I-3	Traction Tread
I-6	Smooth Tread
F-1	Rib Tread with highway speed approval

## Conversion Table

DISTANCE	
1 inch	= 25.4 millimetres
1 foot	= 12 inches
	= 0.3048 meter
1 yard	= 3 feet
	= 0.9144 meter
1 mile	= 1,760 yard
	= 1.609344 kilometer
1 British nautical mile	= 1.8532 kilometer
1 international nautical mile	= 1.852 kilometer
1 revolution per mile	= 0.62 revolution per kilometer
SURFACE	
1 square inch	= 6.4516 cm <sup>2</sup>
1 square foot	= 929.0304 cm <sup>2</sup>
1 square yard	= 0.83612736 m <sup>2</sup>
1 are	= 10 meter x 10 meter = 1,000 m <sup>2</sup>
1 acre	= 4.046.8654 m <sup>2</sup>
	= 0.40468564 hectare
1 hectare (ha)	= 2.4710538 acres
	= 100 meter x 100 meter = 10,000 m <sup>2</sup>
1 square mile	= 2.5899881 km <sup>2</sup>
VOLUME	
1 cubic inch	= 16.3871 cubic cm <sup>3</sup>
1 cubic foot	= 28.316847 dm <sup>3</sup>
1 cubic yard	= 0.76455486 m <sup>3</sup>
1 gallon (Imperial)	= 4.54609 L
1 gallon (U.S.)	= 3.785412 L
1 quart (Imperial)	= 1.136522 L
1 quart (U.S.)	= 0.94635264 L

SPEED	
1 mile per hour	= 1.609344 km/hr
1 foot per second	= 0.3048 m/s
PRESSURE	
1 psi	= 6.894757 kPa
1 standard atmosphere	= 101.325 kPa
1 bar	= 100 kPa = 14.5 PSI
WEIGHT	
1 pound	= 0.4536 kilogram
1 metric ton	= 1,000 kg = 2,205 pounds
1 english ton	= 2240 pounds = 1,016 metric ton
	= 1016 kg
1 US ton	= 2000 pounds = 0.9072 metric ton
	= 907.2 kg
TEMPERATURE	
1 fahrenheit	= (9/5 x degr. Celsius) + 32
1 celsius	= (degr. Fahrenheit - 32) x 5/9
POWER	
1 horsepower (hydraulic)	= 746.043 W = 0.746 KW
1 horsepower (brake)	= 745.69999 W = 0.746 KW

At operating speeds different from the nominal speed indicated on the tyre, variations in tyre load carrying capacity related to vehicle speed apply. Load bonus tables identify these variations by tyre types.

Speed is either the vehicle's maximum speed capability or any overriding speed limit.

Maximum load includes all possible field and vehicle/usage variations.

For standard operating speeds please consult the basic load and inflation tables.

“Cyclic load” or cyclic operating duty cycle is an application with appreciable total load fluctuation e.g. combine grain tanks which are repeatedly filled and emptied. Unloading is to occur before off-field transport. Maximum load may not be carried for more than 1.5 km before unloading operations begin. Maximum load per tyre includes all possible field and vehicle/usage variations. For cyclic loads, no bonus load is permitted for hillside applications exceeding 11 degree (20%) slope.

Consult the rim and wheel manufacturer for conformation of rim/wheel strength for the intended service.

In case of doubt, always consult your local Goodyear representative for load and pressures to be used in practice.

### Load Bonus Table – Traction or Drive Tyres – Agricultural Use

Speed (km/h)	Variation in Load Capacity (%)			Pressure Adjustment (%)	
	A6	A8	D	A6	A8 & D
0	+130	+130		+30	+25
5	+70	+70		+30	+25
10*	+70	+70	+70	+30	+25
10	+40**	+50	+50	+25	+20
15	+30	+34	+34	0	0
20	+20	+23	+23	0	0
25	+7	+11	+18.5	0	0
30	0	+7	+15	0	0
35	-5	+3	+12	0	0
40	-10	0	+9.5	0	0
45		-4	+7	0	0
50		-9	+5	0	0
55			+3	0	0
60			+1.5	0	0
65			0	0	0
70			-9	0	0

For field applications with high and sustained torque, values for 30 km/h apply

\* For cyclic loads only  
\*\* Applies to 6 PR and above

For stationary service (0 km/h), overloads higher than those indicated in the above table may occur. Consult your Goodyear representative prior application.

For tyres used in dual service, indicated tyre load limits must be reduced by 12%. The indicated increase in inflation pressures must be maintained.

### Load Bonus Table – A6 Speed Implement Tyres

Speed (km/h)	Variation In Load Capacity (%)			
	FR	FR-HLV	DW	DW-HLV
0	+65	+98	+135	+193
10	+29	+55	+29	+84
15	+21	+45	+21	+73
20	+14	+37	+14	+63
25	+7	+28	+7	+53
30	0 (*)	+20	0 (**)	+43
35	-5	+14	-5	+36
40	-10	+8	-10	+29

(\*) reference load is Free Rolling (FR) Load Index  
(\*\*) reference load is Drive Wheel (DW) Load Index

High Load Variation (HLV): laden vehicle load is at least twice the unladen one.

For HLV conditions, maximum driving distance may not exceed 1km. For HLV conditions, inflation pressure must increase by 37%.

For tyres in steering application, increase pressure by 20% and reduce load to 80% of maximum load of free-rolling application.

### Load Bonus Table – A8 Speed Implement Tyres

Speed (km/h)	Variation In Load Capacity (%)			
	FR	FR-HLV	DW	DW-HLV
0	+65	+98	+135	+193
10	+40	+68	+40	+100
15	+33	+60	+33	+90
20	+26	+51	+26	+80
25	+19	+43	+19	+70
30	+12	+34	+12	+60
35	+5	+26	+5	+50
40	0 (*)	+20	0 (**)	+43
45	-5	+14	-5	+36
50	-10	+8	-10	+29

(\*) reference load is Free Rolling (FR) Load Index  
(\*\*) reference load is Drive Wheel (DW) Load Index

Tyre marking example :

Drive wheel 

Free rolling 

Mixed application   


High Load Variation (HLV): laden vehicle load is at least twice the unladen one.

For HLV conditions, maximum driving distance may not exceed 1km. For HLV conditions, inflation pressure must increase by 30%.

For tyres in steering application, increase pressure by 20% and reduce load to 80% of maximum load of free-rolling application.

### Load Bonus Table – D Speed Implement Tyres

Speed (km/h)	Variation In Load Capacity (%)
0	-
10	+80
15	+73
20	+65
25	+58
30	+51
35	+44
40	+36
45	+29
50	+21
55	+14
60	+7
65	0
70	-9

Tyre marking example :

Free rolling   
Drive wheel 

For D speed implement tyres, load carrying capacity for Free rolling and Drive wheel application are the same (same load index applies).

## Load Bonus Table – Bias Ply Steer Tyres

Speed (km/h)	Variation in Load Capacity (%)	
	A6	A8
10*	+50 (1)(2)	+67 (2)
15	+43	+50
20	+35	+39
25	+15	+28
30	0	+11
35	-5	+4
40	-10	0
45		-7

(1) Applies to 6 PR tyres and above. Inflation pressure to be increased by 25%.

(2) In case a front-end loader is fitted on the tractor, 100% overload is allowed, with a 25% increase in inflation pressure.

## Load Bonus Table – Traction Tyres - Industrial Usage

Speed (km/h)	Variation in Load Capacity (%)	
	A8	
	CONSTANT LOAD	CYCLIC LOAD
0	+130	+130
5	+45	+67 (1)
10	+25	+50 (2)
15	+13	+34
20	+9	+23
25	+6	+11
30	+4	+7
35	+2	+3
40	0	0
45	-4	-4
50	-9	-9

(1) One way distance 150 m

(2) One way distance 600 m

## Load Bonus Table – MPT (Multi Purpose Tyres)

Speed (km/h)	Variation In Load Capacity (%)
	G
110	-13
105	-8
100	-5
95	-2.5
90	0
85	+2
80	+4
75	+5.5
70	+7
65	+8.5
60	+10
55	+11
50	+12
45	+13
40*	+15
35*	+19
30*	+25
25*	+35
20*	+50
15*	+65
10*	+80
5*	+110
0*	+150

\*TWIN TYRE LOADS = 2 x SINGLE TYRE LOADS

For 10 km/h and below increase the inflation pressure by 17%.

For use on special designed vehicles (firetrucks, garbage trucks, etc.) or for special uses (snow plowing etc.) and industrial vehicles, please contact your Tyre dealer.

## Load Bonus Table – Skid Steer Tyres

Speed (km/h)	Variation In Load Capacity (%)
	A6
0	+58
10	0
15	-21
30	-32

Tyres are designed and moulded to fit a certain rim diameter, rim width and flange contour.

A wheel essentially consists of two parts: the rim and the disc.

The rim is designed to receive the tyre. Its flanges keep the beads in place when the tyre is inflated.

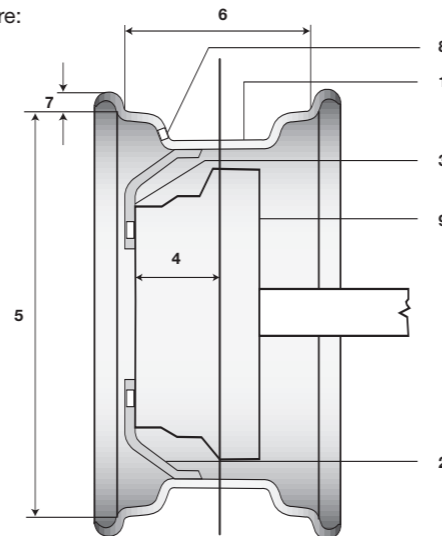
The two seats, usually inclined at 5 degrees to improve the fitting, can be either smooth or knurled (which avoids tyre slippage on the rim).

The drop centre is needed to enable mounting and dismounting of the tyre and its shape reinforces the rim structure.

The disc permits the attachment of the wheel to the vehicle hub. Its configuration is dependent on the type of hub. The disc and the rim of the rear tractor tyre are usually welded or rivetted together permanently. Certain wheel types however, have adjustable discs allowing variable wheel track widths dependent upon the implement used or the farm work required.

The major wheel parameters are:

- 1 Drop centre
- 2 Disc
- 3 Hub contact face
- 4 Offset
- 5 Rim diameter
- 6 Rim width
- 7 Rim flange height
- 8 Valve hole
- 9 Hub/brake drum



Note : Rim diameters can only be accurately measured by means of a special ball tape.

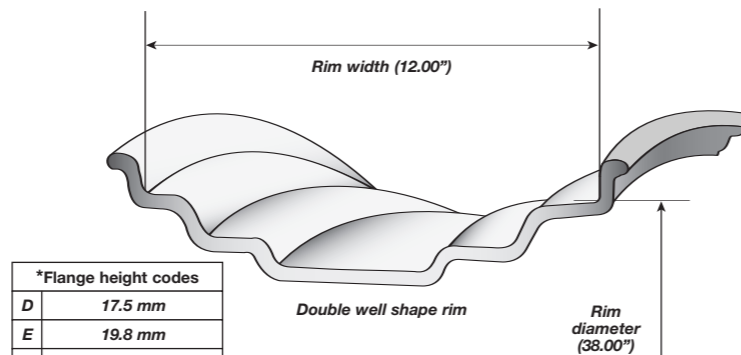
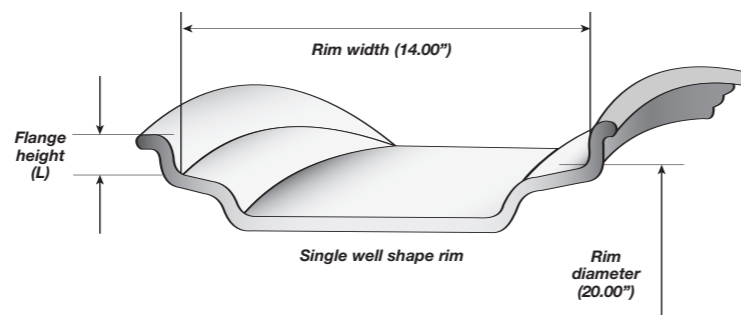
## Rim Size Designation

Example tractor rim W 14L x 20

- W = rim profile code (single well)
- 14 = rim width in inches
- L = flange height code\*
- 20 = rim diameter in inches

Example tractor rim DW 12 x 38

- DW = rim profile code (double well)
- 12 = rim width in inches
- 38 = rim diameter in inches



*Flange height codes		Rim profile codes	
D	17.5 mm	W	well shape
E	19.8 mm		
F	22.5 mm	DW	double well shape
J	17.3 mm		
K	19.7 mm		
L	25.4 mm		

The traction or pulling power which a tyre can exert is in proportion to the weight carried. The greater the load on the tyre, the more tractive power it can exert. To secure more traction and reduce slippage and treadwear, either cast iron ballasts can be added to the front and/or rear end of the vehicle or the inside of the wheels, or the tyres can be partly filled with a water calcium chloride solution or antifreeze to 75% of the tyre volume.

Where freezing temperatures never occur, plain water can be used, but the weight added will be about 20% less than calcium chloride solution.

Where antifreeze protection is needed, use a mixture of calcium chloride and water.

For easy reference, please consult the tables hereafter.

	Water content (litre)	Ca Cl weight (kg)	Total weight (kg)
Temperatures above 0 degrees C			
Per 1 litre of fill volume at 75% fill*	1.00	Not required	1.00
To - 15 degr. C			
Per 1 litre of fill volume at 75% fill*	0.93	0.17	1.10
To - 30 degr. C			
Per 1 litre of fill volume at 75% fill*	0.86	0.36	1.22
To -50 degr. C			
Per 1 litre of fill volume at 75% fill*	0.81	0.49	1.30

See load and inflation table for water fill volume by tyre size  
 Example: 620/70R42 see load and inflation table; 75% water fill volume is 616 litres  
 For conditions up to -15 deg. C:  
 Water amount = 0.93 x 616 = 573 litre  
 Ca Cl amount = 0.17 x 616 = 105 kg  
 Total additional weight = 573 + 105 = 678 kg

## Procedure for Filling and Removing the Solution

### Mixing the solution:

Make sure the antifreeze and the water are well mixed.

For a calcium chloride solution prepare the calcium chloride into the water (never the water into the calcium chloride as considerable heat is generated in the mixing process). The solution should be allowed to cool to atmospheric temperature before pumping into the tyre.

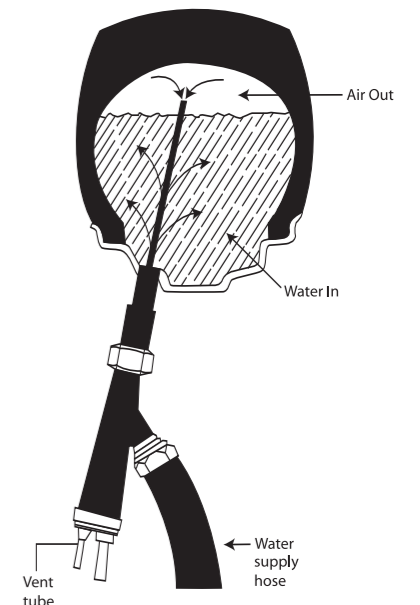
### Filling the tyre:

- Jack up the wheel
- Replace the valve by a liquid fill type which allows the air to escape while water is filled
- Turn the tyre to bring up the valve to top position. A tyre fill rate of approx. 75% is achieved when water pours out of the valve in this position
- Connect a liquid fill valve to a pump or container or in the case of filling with plain water to a tap
- Hydroinflate the tyre
- Install a regular tyre pressure valve, rotate the tyre with valve at the bottom and release the jack
- Set final working pressure after the tyre is loaded using special air-water gauge

### Removing the liquid:

- Jack up the tractor
- Turn wheel to bring valve into bottom position
- Remove the valve and completely evacuate the liquid
- Re-install valve and re-inflate tyre to recommended operating pressure

Please note that a calcium chloride solution needs to be properly discarded.



## DO NOT

Never attempt to unseat the beads of an inflated tyre.

Never re-inflate a tyre that has run flat or was seriously underinflated without removing it and checking for tyre, tube or rim damage.

Never rework, weld, heat or braze rims. Whenever any work on rims has to be performed, make sure tyre is demounted first.

Never install tubes that have buckled or creased or use a tube in a tyre different from what is specified by the manufacturer.

Never exceed 2.5 bar (35 psi) inflation pressure for bead seating during tyre mounting.

Never try to fit a tyre to a rim that does not exactly match the rim diameter.  
Example: 15 inch & 15.3 inch must not be mixed.

## DO

Always use specialized mounting and demounting tools as specified by tyre suppliers.

Always remove the valve core and housing and completely deflate the tyre before servicing.

Always inspect inside of tyre for loose cords, cuts, penetrating objects, or other carcass damage. Repairable damage should be repaired prior tube installation. Tyres with non-repairable damage should be discarded.

Always inspect inside of tyre for dirt, liquids, or foreign material and remove this before inserting a tube.

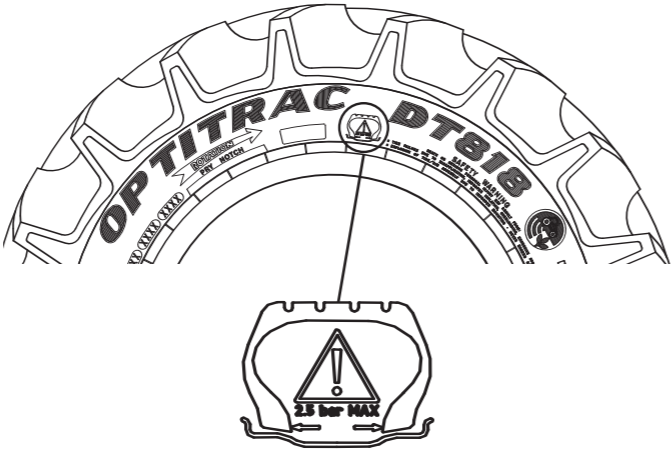
Always use new valves and tubes in new tyres.

Always clean and inspect rim and check rim diameter corresponds to the tyre diameter.

Always lubricate with approved tyre mounting lubricant. Never use anti-freeze, silicon or petroleum-base lubricants.

Always use an extension hose with gauge and clip-on chuck so that operator can stand aside during inflation and be protected by an approved safety cage.

Always inspect valve cores for proper air retention. Replace damaged or leaky valves.



**WARNING**  
When seating the beads during the mounting, never inflate beyond 2.5 bar (35 psi).

If the beads have not seated by the time the air pressure reaches 2.5 bar (35psi), deflate the assembly, reposition the tyre on the rim, re-lubricate and re-inflate.

After seating the beads, adjust the inflation to the recommended pressure.

Allowing air pressure to build within the assembly in an attempt to seat the beads is a dangerous practice.

In seating beads, inflation beyond 2.5 bar (35 psi) pressure may break the bead (or even the rim) with explosive force sufficient to cause serious physical injury or death.

Inspect both sides of the tyre to be sure the beads are evenly seated. If not, completely deflate the tyre, unseat the beads and repeat the entire mounting procedure.

**NOTE:**  
If either bead should fail to seat at 2.5 bar (35 psi) inflation, the tube may be pinched between the tyre bead and the rim, or something else is interfering with proper mounting. Do not increase inflation pressure to mount beads, but remove the valve core housing and completely deflate the tube. Break both beads loose from the rim, re-lubricate the tyre beads and the rim bead seat areas. Reinstall the valve core housing and repeat the inflation procedure.

## 1. Inflation Pressure

The use of proper inflation pressure is the most important factor contributing to the satisfactory performance and maintenance of tractor and implement tyres. Correct inflation pressure can be determined by weighing the loaded axle (i.e. rear tractor axle with implement in raised position) and then referring to the load/inflation tables shown for the tyre size. All tables give load per tyre.

### Underinflation

Can cause damage to the cord body of the tyre. The continued abnormal flexing of the tyre causes premature failure of the tyre carcass.

### Overinflation

Should be avoided except for hillside ploughing and when the tractor is required to operate on hard surfaces for any length of time.

### Check inflation Pressures Frequently

Inflation pressures should be checked regularly (at least every two weeks). For accurate inflation use a special low pressure gauge which should be checked for accuracy at least once a year. A special gauge is required for testing tyres filled with water or antifreeze solutions. To determine the true operating pressure for water inflated tyres; the valve should be at the bottom of the tyre. Tyres should be tested when they are cold and before the tractor is put into operation. A tyre that appears to have sufficient pressure when it is hot will be underinflated when it cools.

### Road versus Field Applications

Road and field work require different inflation pressures. Make sure that all times, the inflation pressures are adjusted according to the work conditions.

## 2. Use of Recommended rims

The use of rims narrower than the recommended brings potential mounting problems because the rim shield or flange cover molded into most tyre designs tends to interfere with the seating of the tyre beads on a narrow rim.

Once mounted on a narrow rim, the tyre rim shield applies undue pressure on the rim flange, with possible tyre sidewall separation or premature rim failure at heel radius.

On a narrow rim the tread is rounded. As with overinflation tyre treadwear will be concentrated in the centre area of the tread and traction in the field will be reduced. Always use the recommend rim.

## 3. Spinning

Tractor tyres with insufficient wheel weights or excessive inflation pressure will wear the tread bars smooth or will snag and cut the bars when subjected to tyre spinning on abrasive surfaces.

Addition of weights, adjustment of inflation pressure to recommendations, decreasing of draft load and proper operation will remedy this condition.

## 4. Competent Repair

Tyres should be inspected for possible damage, particularly cuts or breaks that enter into or expose cords in the carcass.

Damaged tyres should be removed promptly from the wheel and sent to a reputable tractor tyre services station for full internal inspection and if possible permanent repairs.

## 5. Valve Damage

When valves are torn off the tubes, it indicates a slippage of the tyre bead on the rim or an improper centering of the valve rim. Slippage of the tyre bead on the rim may be caused by:

- Low inflation pressure.
- Improper seating of the bead on the rim.
- Excessive use of a lubricant on the bead or rim when mounting the tyre.
- Run below tolerance.

## 6. Grease and oil

To avoid damage of the rubber, do not allow tyres to come into contact with grease or oil. After using the tractor in spraying operations, wash any chemicals from the tyres.

## 7. Tyre Construction Mixing

Mixing radial and bias tyres on the same axle should be avoided at all times. It can lead to instability and cause mechanical damage. In certain countries this practice is even legally prohibited.

## By Tyre Size

SIZE	OD	RC	SIZE	OD	RC
9.5R24	1037	3129	380/70R28	1292	3888
11.2R20	1001	2986	380/85R24	1245	3713
11.2R24	1102	3320	380/85R28	1350	4041
11.2R28	1188	3574	380/85R30	1400	4196
12.4R20	1038	3132	380/90R46	1847	5563
12.4R24	1140	3432	420/65R20	1054	3143
12.4R28	1242	3733	420/65R24	1155	3453
12.4R32	1348	4045	420/70R24	1232	3714
12.4R36	1446	4334	420/70R28	1344	4030
13.6R24	1194	3591	420/70R30	1392	4177
13.6R28	1296	3892	420/85R24	1324	3940
13.6R36	1500	4493	420/85R28	1425	4258
13.6R38	1556	4658	420/85R30	1476	4417
14.9R24	1237	3707	420/85R34	1575	4723
14.9R26	1297	3895	420/85R38	1675	5032
14.9R28	1344	4033	440/65R20	1080	3217
14.9R30	1395	4183	440/65R24	1195	3569
15.5R38	1565	4687	440/65R28	1285	3852
16.9R24	1317	3921	460/85R30	1544	4612
16.9R26	1370	4110	460/85R34	1646	4930
16.9R28	1424	4269	460/85R38	1750	5252
16.9R30	1470	4404	460/85R42	1830	5502
16.9R34	1576	4717	480/65R24	1220	3640
16.9R38	1676	5024	480/65R28	1335	3997
18.4R26	1442	4322	480/70R24	1315	3970
18.4R30	1544	4622	480/70R28	1412	4264
18.4R34	1646	4923	480/70R30	1484	4439
18.4R38	1744	5238	480/70R34	1581	4745
18.4R42	1831	5507	480/70R38	1682	5057
20.8R38	1835	5480	520/70R34	1644	4927
20.8R42	1937	5781	520/70R38	1751	5258
200/70R16	686	2043	520/85R38	1839	5507
240/65R16	718	2152	520/85R42	1938	5815
240/70R16	741	2220	540/65R24	1315	3914
260/65R16	742	2221	540/65R28	1415	4228
260/70R16	775	2315	540/65R30	1465	4381
260/70R20	877	2633	540/65R34	1568	4701
260/80R20	949	2845	540/65R38	1670	5016
270/75R32	1225	3691	540/75R28	1500	4477
270/80R36	1337	4033	540/75R34	1669	4995
270/85R50	1733	5237	580/70R38	1839	5486
270/90R46	1664	5024	600/65R28	1494	4452
270/95R36	1418	4271	600/65R34	1645	4925
280/65R16	775	2315	600/65R38	1748	5244
280/70R16	807	2400	600/65R42	1844	5564
280/70R18	849	2540	600/70R30	1602	4777
280/70R20	909	2726	620/70R28	1579	4696
280/85R24	1092	3271	620/70R42	1935	5811
280/85R28	1190	3575	620/75R26	1595	4715
28LR26	1607	4808	620/75R30	1692	5032
300/65R16	807	2405	620/75R34	1792	5352
300/65R18	849	2539	620/75R38	1892	5672
300/70R20	958	2865	620/75R42	1992	5992
300/90R50	1820	5495	650/75R32	1815	5421
320/70R20	988	2950	650/75R36	1915	5741
320/70R24	1092	3267	650/75R40	2015	6061
320/70R28	1191	3582	650/75R44	2115	6381
320/85R24	1147	3430	650/75R48	2215	6701
320/85R28	1255	3764	650/75R52	2315	7021
320/90R46	1742	5254	650/75R56	2415	7341
320/90R50	1844	5564	650/75R60	2515	7661
340/65R18	909	2711	710/75R34	1930	5744
340/65R20	958	2865	710/75R38	2030	6064
340/85R24	1188	3548	710/75R42	2130	6384
340/85R28	1292	3872	710/75R46	2230	6704
340/85R38	1556	4684	710/75R50	2330	7024
360/70R20	1038	3119	710/75R54	2430	7344
360/70R24	1151	3433	710/75R58	2530	7664
360/70R28	1261	3786	710/75R62	2630	7984
380/70R20	1078	3207	800/70R38	2055	6132
380/70R24	1182	3552	800/70R42	2155	6452

## By Rolling Circumference

SIZE	OD	RC	SIZE	OD	RC
200/70R16	686	2043	16.9R28	1424	4269
240/65R16	718	2152	270/95R36	1418	4271
240/70R16	741	2220	18.4R26	1442	4322
260/65R16	742	2221	12.4R36	1446	4334
260/70R16	775	2315	540/65R30	1465	4381
280/65R16	775	2315	16.9R30	1470	4404
280/70R16	807	2400	420/85R30	1476	4417
7.50R16	805	2400	750/55R26	1486	4420
300/65R16	807	2405	480/70R30	1484	4439
300/65R18	849	2539	600/65R28	1494	4452
280/70R18	849	2540	540/75R28	1500	4477
7.50R18	860	2572	13.6R36	1500	4493
260/70R20	877	2633	460/85R30	1544	4612
340/65R18	909	2711	18.4R30	1544	4622
280/70R20	909	2726	13.6R38	1556	4658
260/80R20	949	2845	340/85R38	1556	4684
300/70R20	958	2865	15.5R38	1565	4687
340/65R20	958	2865	620/70R28	1579	4696
320/70R20	988	2950	540/65R34	1568	4701
11.2R20	1001	2986	620/75R26	1595	4715
360/70R20	1038	3119	16.9R34	1576	4717
9.5R24	1037	3129	420/85R34	1575	4723
12.4R20	1038	3132	480/70R34	1581	4745
420/65R20	1054	3143	600/70R30	1602	4777
380/70R20	1078	3207	28LR26	1607	4808
440/65R20	1080	3217	750/65R26	1636	4850
320/70R24	1092	3267	750/65R26	1641	4850
280/85R24	1092	3271	18.4R34	1646	4923
11.2R24	1102	3320	600/65R34	1645	4925
320/85R24	1147	3430	520/70R34	1644	4927
12.4R24	1140	3432	460/85R34	1646	4930
360/70R24	1151	3433	540/75R34	1669	4995
420/65R24	1155	3453	710/65R30	1686	5008
340/85R24	1188	3548	540/65R38	1670	5016
380/70R24	1182	3552	16.9R38	1676	5024
440/65R24	1195	3569	270/90R46	1664	5024
11.2R28	1188	3574	420/85R38	1675	5032
280/85R28	1190	3575	620/75R30	1692	5032
320/70R28	1191	3582	480/70R38	1682	5057
13.6R24	1194	3591	270/85R50	1733	5237
480/65R24	1220	3640	18.4R38	1744	5238
270/75R32	1225	3691	600/65R38	1748	5244
14.9R24	1237	3707	460/85R38	1750	5252
380/65R24	1245	3713	320/90R46	1742	5254
420/70R24	1232	3714	520/70R38	1751	5258
12.4R28	1242	3733	620/75R34	1808	5400
320/85R28	1255	3764	800/65R32	1820	5420
360/70R28	1261	3786	650/75R32	1815	5421
440/65R28	1285	3852	20.8R38	1835	5480
340/85R28	1292	3872	900/55R32	1837	5485
380/70R28	1292	3888	580/70R38	1839	5486
13.6R28	1296	3892	300/90R50	1820	5495
14.9R26	1297	3895	460/85R42	1830	5502
540/65R24	1315	3914	18.4R42	1831	5507
16.9R24	1317	3921	520/85R38	1839	5507
420/85R24	1324	3940	650/65R38	1839	5507
480/70R24	1315	3970	650/75R34	1846	5515
480/65R28	1335	3997	380/90R46	1847	5563
420/70R28	1344	4030	320/90R50	1844	5564
14.9R28	1344	4033	710/75R34	1930	5744
270/80R36	1337	4033	900/60R32	1932	5776
380/85R28	1350	4041	20.8R42	1937	5781
12.4R32	1348	4045	650/75R38	1941	5800
16.9R26	1370	4110	710/70R38	1942	5802
420/70R30	1392	4177	650/65R42	1935	5805
14.9R30	1395	4183	620/70R42	1935	5811
380/85R30	1400	4196	520/85R42	1938	5815
540/65R28	1415	4228	900/50R42	1946	5835
750/50R26	1424	4243	710/70R42	2043	6118
420/85R28	1425	4258	800/70R38	2055	6132
480/70R28	1412	4264	650/85R38	2059	6147

## Size Comparison (Inch to Metric)

Speed Radius Index	Normal Section Sizes	Standard Radial	95/90 series	85/80 series	75 series	70 series	65 series	60/55/50 series
330						200/70R16		
340							240/65R16	
350						240/70R16	260/65R16	
360						260/70R16	280/65R16	
390	7.50-16	7.50R16				280/70R16	300/65R16	
410	7.50-18	7.50R18				280/70R18	300/65R18	
410						260/70R20		
425						280/70R20	340/65R18	
450				260/80R20		300/70R20	340/65R20	
475		11.2R20				320/70R20		
500		9.5R24						
500		12.4R20				360/70R20	420/65R20	
525	11.2-24	11.2R24		280/85R24		380/70R20	440/65R20	
525						320/70R24		
550	12.4-24	12.4R24		320/85R24		360/70R24	420/65R24	
575	11.2-28	11.2R28		280/85R28		320/70R28		
575	13.6-24	13.6R24		340/85R24		380/70R24	440/65R24	
600	14.9-24	14.9R24		380/85R24	270/75R32	420/70R24	480/65R24	
600	12.4-28	12.4R28		320/85R28		360/70R28		
625	13.6-28	13.6R28		340/85R28		380/70R28	440/65R28	
625		14.9R26						
625	16.9-24	16.9R24		420/85R24		480/70R24	540/65R24	
650	14.9-28	14.9R28		270/80R36		420/70R28	480/65R28	
650				380/85R28				
650	12.4-32	12.4R32						
650		16.9R26						
675	14.9-30	14.9R30		380/85R30		420/70R30		
675		16.9R28	270/95R36	420/85R28		480/70R28	540/65R28	750/50R26
675	18.4-26	18.4R26						